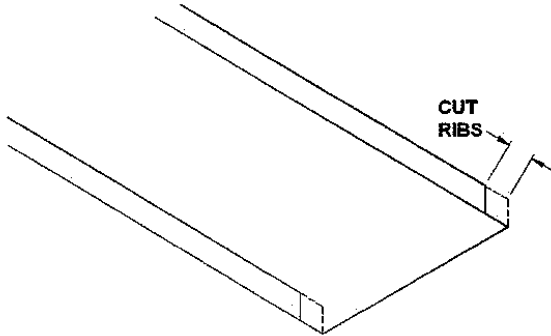


## 20" Hemming Tool Instructions

### ASSEMBLY

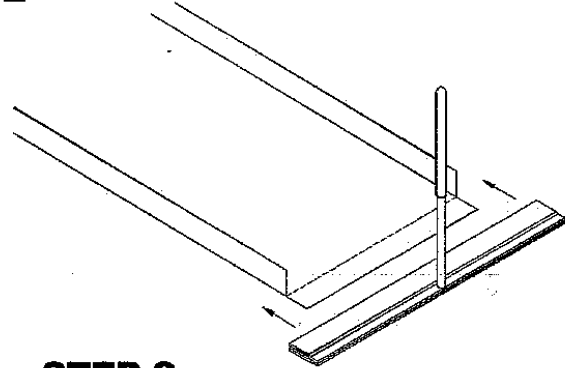
THREAD HANDLE INTO TOOL ON SAME SIDE THAT LABEL IS AND FIRMLY TIGHTEN

### LOW SIDE



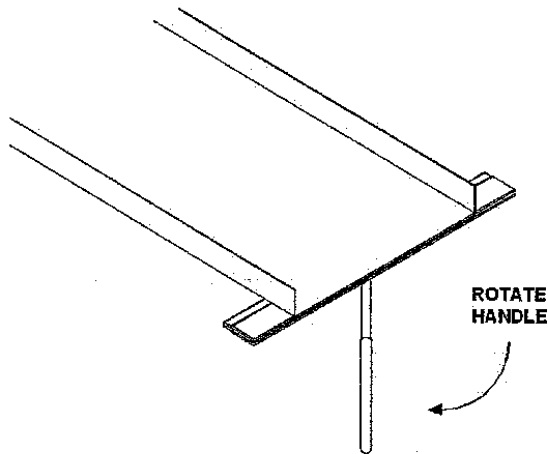
#### STEP 1

Cut and remove panel ribs only.  
(1"-1.5" typical)



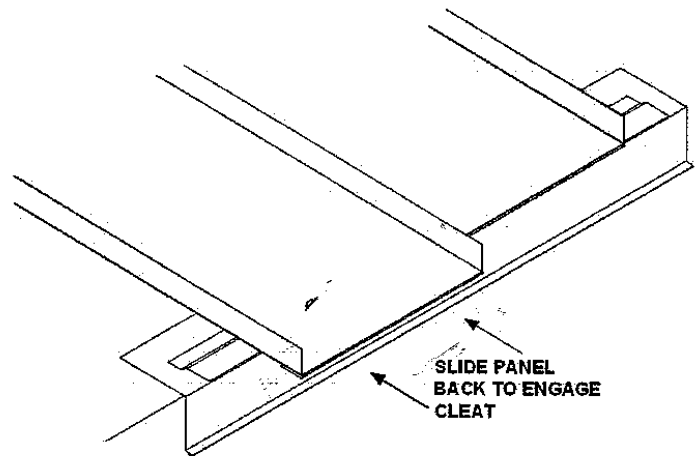
#### STEP 2

Insert hemming tool on to panel using  
cut panel ribs as a back stop.



#### STEP 3

Rotate hemming tool handle to form hem.



#### STEP 4

Engage hemmed panel into cleat at the  
eave or valley.

Notes: \*Hemming Tool will bend roofing panels up to 22ga. thickness.  
\*Hemming Tool can also be used on the high side of the panel  
to close the panel end.