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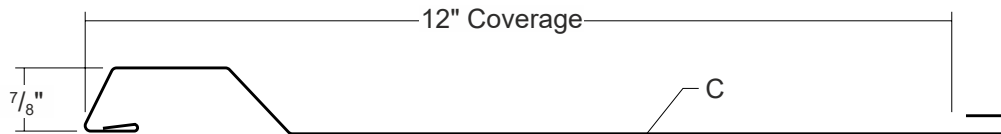
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CN88-1212 CF Wall - Technical Sheet

CONTEMPRA SERIES™



ARCHITECTURAL
COMMERCIAL
INDUSTRIAL
PANEL

CONCEALED
FASTENERS

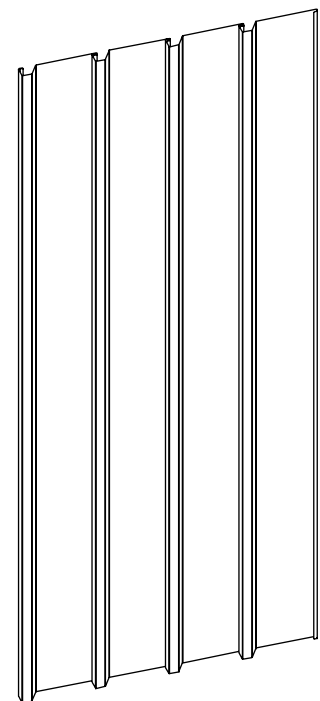
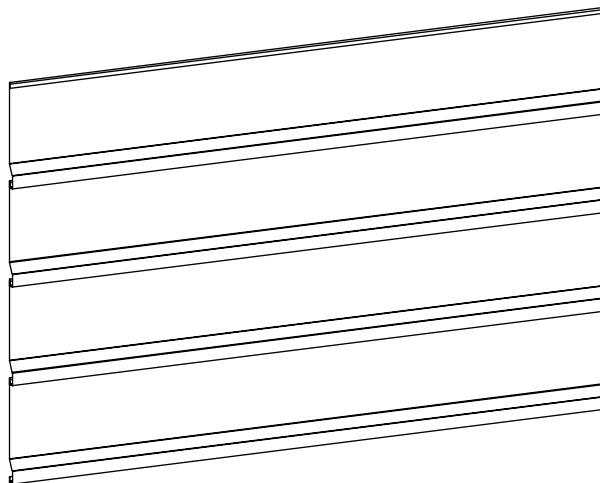
12"
COVERAGE

WALL AND
LINER PANEL

OPEN FRAMING OR
SOLID SUBSTRATE

PANEL OVERVIEW

- ▶ Finish: Standard: PVDF and Acrylic-Coated Galvalume®
Optional: multi-pass Kynar 500® and Fluoropon® PURE
- ▶ Corrosion Protection: AZ50 per ASTM A 792 for painted Galvalume®
AZ55 per ASTM A 792 for Acrylic-Coated Galvalume®
G90 per ASTM A 653 for painted Galvanized
- ▶ Gauges: 24 ga standard and 22 ga optional
- ▶ 12" panel coverage, 7/8" panel height, 12" rib spacing
- ▶ Clip-attached, concealed-fastened panel system
- ▶ Panel Length: 5' minimum, 30' maximum
- ▶ Panels can be installed horizontally or vertically
- ▶ Panels are interchangeable for accent effects
- ▶ Use on single-skin or field-assembled wall systems



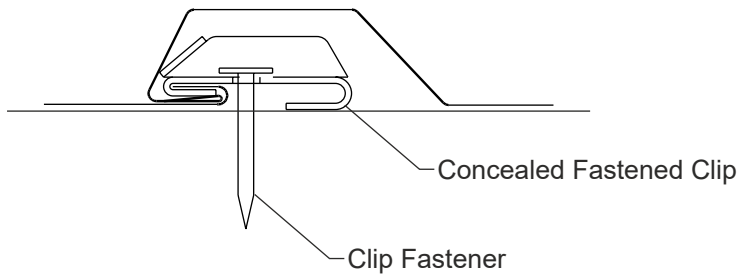
TESTING

- ▶ ASTM E 283 Air Leakage
- ▶ ASTM E 331 Water Penetration
- ▶ ASTM E 330 Load Test
- ▶ ASTM E 1592 Load Test

BEST BUY METALS
Roofing That Lasts

CN88-1212 CF Wall - Technical Sheet

PANEL ATTACHMENT



FASTENING INFORMATION

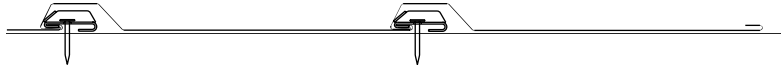
- Concealed Fastened Clip is 3" x 1-3/4" x 3/4", from 16 ga, G90 material with 2 fastener holes.
- Clip Fasteners should be driven just to contact between fastener head / clip / panel / support. Beyond contact, the clip can crush the open hem of the panel and make engagement of the next panel difficult. Overdriven fasteners will cause panel distortions.
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 - #12-11 Low Profile Wood Screw
 - Attaching to Steel:
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 - ≥ 18 ga, ≤ 12 ga: #10-16 Pancake Head Driller
 - > 12 ga: 1/4"-14 Self Driller, No Washer

INSTALLATION DIRECTION

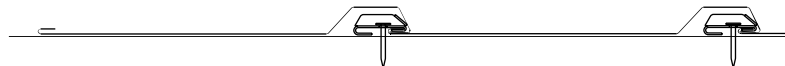
Horizontally-oriented panels must be installed from the bottom to the top.

Vertically-oriented panels may be installed from the right-to-left or left-to-right.

Left-to-Right Installation of Vertically-Oriented Panels



Right-to-Left Installation of Vertically-Oriented Panels



SECTION PROPERTIES

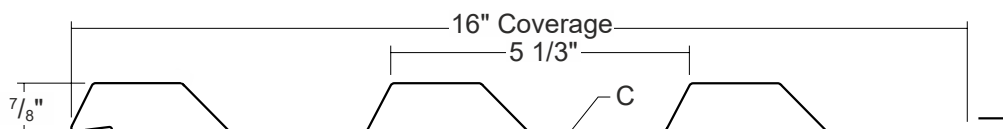
ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

Ga	Width in	Yield ksi	Weight psf	Top In Compression		Bottom In Compression		Inward Load					Outward Load				
				Ixx	Sxx	Ixx	Sxx										
				in ⁴ /ft	in ³ /ft	in ⁴ /ft	in ³ /ft	2'	3'	4'	5'	6'	2'	3'	4'	5'	6'
24	12	50	1.20	0.0240	0.0321	0.0190	0.0376	120	97	71	47	23	103	84	66	48	30
22	12	50	1.57	0.0348	0.0469	0.0267	0.0500	120	97	71	47	23	103	84	66	48	30

1. Theoretical section properties have been calculated per AISI 2012 'North American Specification for the Design of Cold-Formed Steel Structural Members'. Ixx and Sxx are effective section properties for deflection and bending.
2. Allowable loads are calculated in accordance with AISI 2012 specifications considering bending, shear, combined bending and shear and deflection. Allowable loads include load testing over 16 ga girts. Allowable loads consider the 3 or more equal spans condition. Panel weight is not considered.
3. Deflection consideration is limited by a maximum deflection ratio of L/180 of span.
4. Allowable loads do not include a 1/3 stress increase for wind.

CN88-1653 CF Wall - Technical Sheet

CONTEMPRA SERIES™



ARCHITECTURAL
COMMERCIAL
INDUSTRIAL
PANEL

CONCEALED
FASTENERS

16"
COVERAGE

WALL AND
LINER PANEL

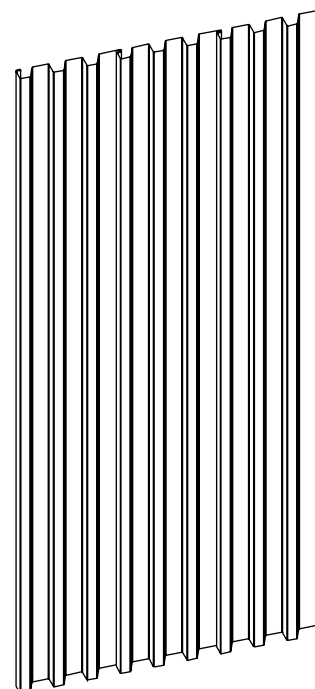
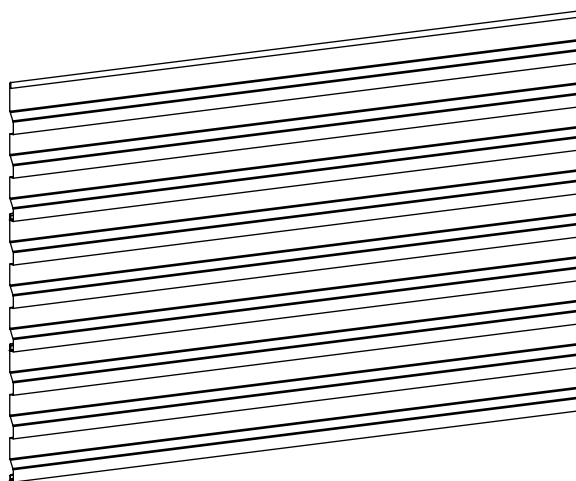
OPEN FRAMING OR
SOLID SUBSTRATE

PANEL OVERVIEW

- ▶ Finish: Standard: PVDF and Acrylic-Coated Galvalume®
Optional: multi-pass Kynar 500® and Fluoropon® PURE
- ▶ Corrosion Protection: AZ50 per ASTM A 792 for painted Galvalume®
AZ55 per ASTM A 792 for Acrylic-Coated Galvalume®
G90 per ASTM A 653 for painted Galvanized
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- ▶ Panels are interchangeable for accent effects
- ▶ Use on single-skin or field-assembled wall systems

TESTING

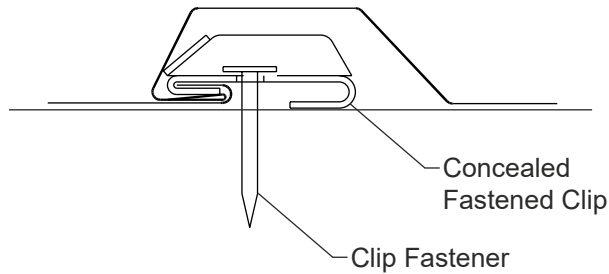
- ▶ ASTM E 283 Air Leakage
- ▶ ASTM E 331 Water Penetration
- ▶ ASTM E 330 Load Test
- ▶ ASTM E 1592 Load Test



BEST BUY METALS
Roofing That Lasts

CN88-1653 CF Wall - Technical Sheet

PANEL ATTACHMENT



FASTENING INFORMATION

- Concealed Fastened Clip is 3" x 1-3/4" x 3/4", from 16 ga, G90 material with 2 fastener holes.
- Clip Fasteners should be driven just to contact between fastener head / clip / panel / support. Beyond contact, the clip can crush the open hem of the panel and make engagement of the next panel difficult. Overdriven fasteners will cause panel distortions.
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INSTALLATION DIRECTION

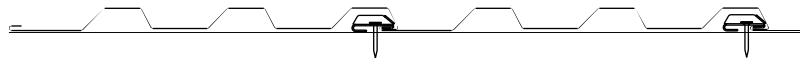
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Left-to-Right Installation of Vertically-Oriented Panels



Right-to-Left Installation of Vertically-Oriented Panels



SECTION PROPERTIES

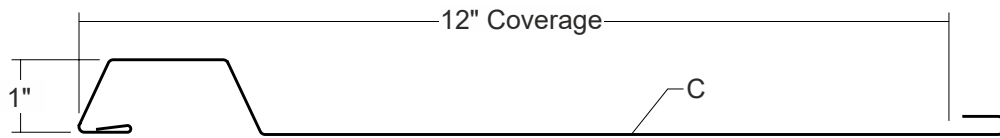
ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

Ga	Width in	Yield ksi	Weight psf	Top In Compression		Bottom In Compression		Inward Load					Outward Load				
				Ixx	Sxx	Ixx	Sxx										
				in ⁴ /ft	in ³ /ft	in ⁴ /ft	in ³ /ft	2'	3'	4'	5'	6'	2'	3'	4'	5'	6'
24	16	50	1.22	0.0383	0.0638	0.0353	0.0749	120	97	71	47	23	89	73	57	41	26
22	16	50	1.59	0.0548	0.0936	0.0495	0.1062	120	97	71	47	23	89	73	57	41	26

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3. Deflection consideration is limited by a maximum deflection ratio of L/180 of span.
4. Allowable loads do not include a 1/3 stress increase for wind.

AP1-1212 CF Wall - Technical Sheet

APEX SERIES™



**ARCHITECTURAL
COMMERCIAL
INDUSTRIAL
PANEL**

**CONCEALED
FASTENERS**

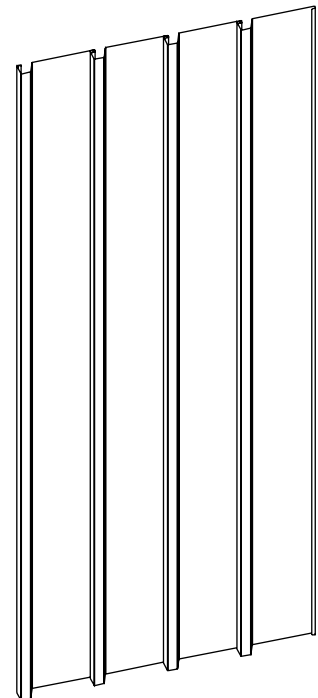
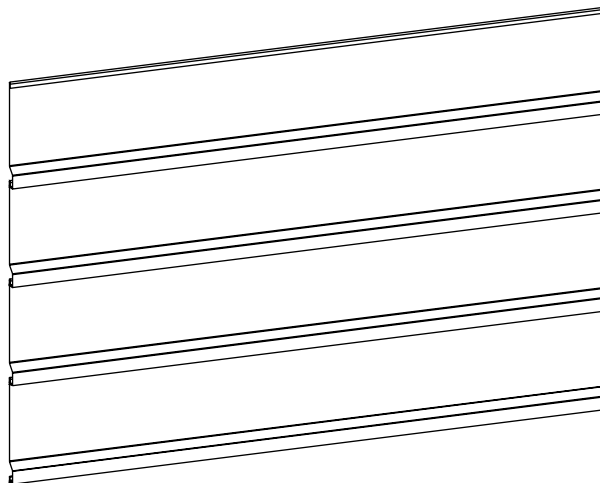
**12"
COVERAGE**

**WALL AND
LINER PANEL**

**OPEN FRAMING OR
SOLID SUBSTRATE**

PANEL OVERVIEW

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Optional: multi-pass Kynar 500® and Fluoropon® PURE
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- ▶ Use on single-skin or field-assembled wall systems



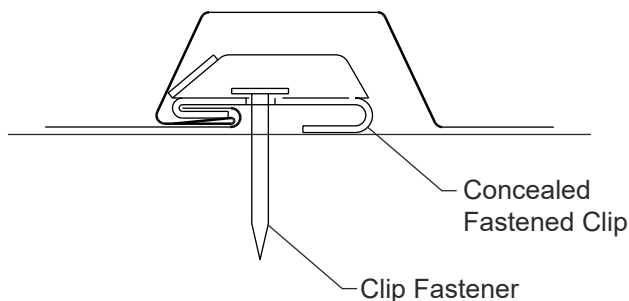
TESTING

- ▶ ASTM E 283 Air Leakage
- ▶ ASTM E 331 Water Penetration
- ▶ ASTM E 330 Load Test
- ▶ ASTM E 1592 Load Test

BEST BUY METALS
Roofing That Lasts

AP1-1212 CF Wall - Technical Sheet

PANEL ATTACHMENT



FASTENING INFORMATION

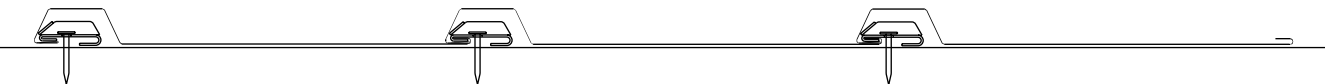
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Left-to-Right Installation of Vertically-Oriented Panels



Right-to-Left Installation of Vertically-Oriented Panels



SECTION PROPERTIES

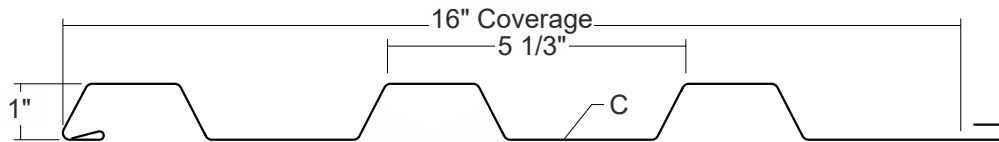
ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

Ga	Width in	Yield ksi	Weight psf	Top In Compression		Bottom In Compression		Inward Load					Outward Load				
				Ixx	Sxx	Ixx	Sxx										
				in ⁴ /ft	in ³ /ft	in ⁴ /ft	in ³ /ft	2'	3'	4'	5'	6'	2'	3'	4'	5'	6'
24	12	50	1.21	0.0259	0.0329	0.0207	0.0388	120	95	71	47	23	103	84	66	48	30
22	12	50	1.58	0.0375	0.0481	0.0290	0.0516	120	95	71	47	23	103	84	66	48	30

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4. Allowable loads do not include a 1/3 stress increase for wind.

AP1-1653 CF Wall - Technical Sheet

APEX SERIES™



**ARCHITECTURAL
COMMERCIAL
INDUSTRIAL
PANEL**

**CONCEALED
FASTENERS**

**16"
COVERAGE**

**WALL AND
LINER PANEL**

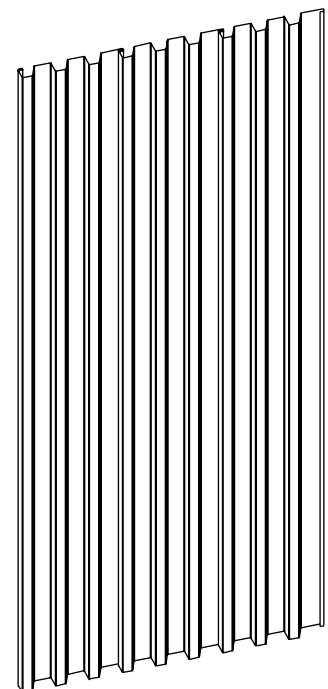
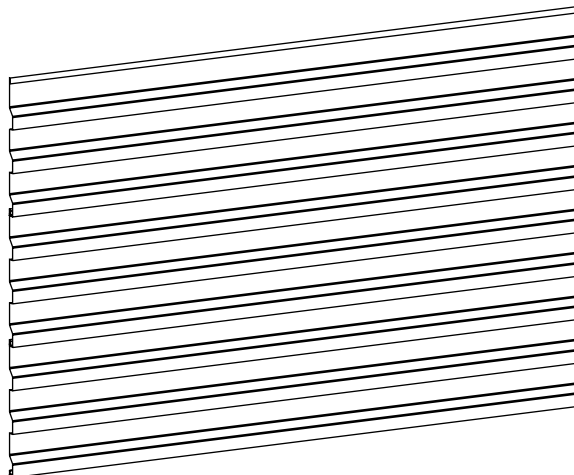
**OPEN FRAMING OR
SOLID SUBSTRATE**

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TESTING

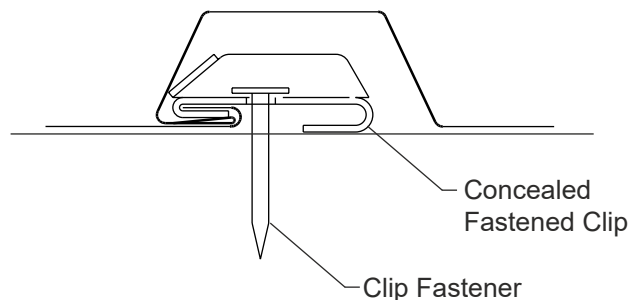
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- ▶ ASTM E 330 Load Test
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BEST BUY METALS
Roofing That Lasts

AP1-1653 CF Wall - Technical Sheet

PANEL ATTACHMENT



FASTENING INFORMATION

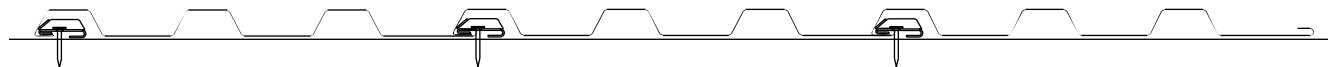
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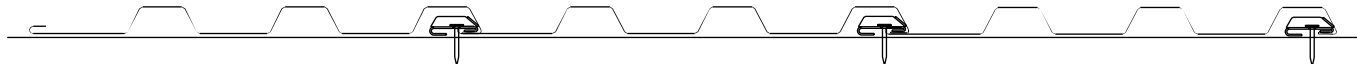
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Left-to-Right Installation of Vertically-Oriented Panels



Right-to-Left Installation of Vertically-Oriented Panels



SECTION PROPERTIES

Ga	Width in	Yield ksi	Weight psf	Top In Compression		Bottom In Compression	
				Ixx in ⁴ /ft	Sxx in ³ /ft	Ixx in ⁴ /ft	Sxx in ³ /ft
24	16	50	1.29	0.0435	0.0674	0.0383	0.0799
22	16	50	1.69	0.0623	0.0992	0.0548	0.1120

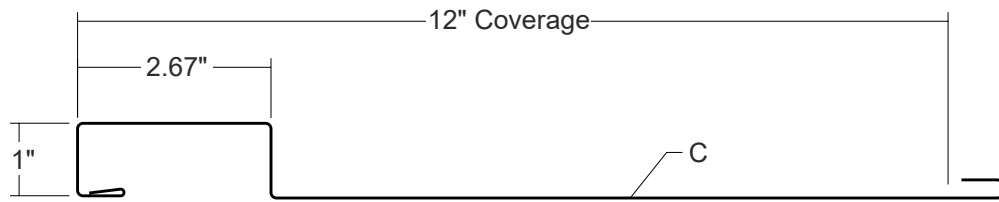
ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

								Inward Load					Outward Load				
								2'	3'	4'	5'	6'	2'	3'	4'	5'	6'
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EM1-1212 CF Wall - Technical Sheet

EMPIRE SERIES™



**ARCHITECTURAL
COMMERCIAL
INDUSTRIAL
PANEL**

**CONCEALED
FASTENERS**

**12"
COVERAGE**

**WALL AND
LINER PANEL**

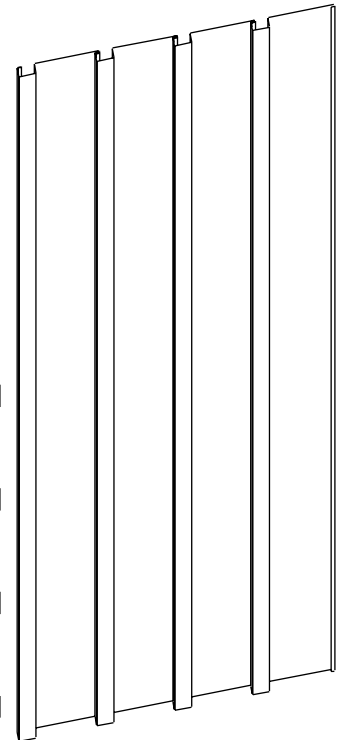
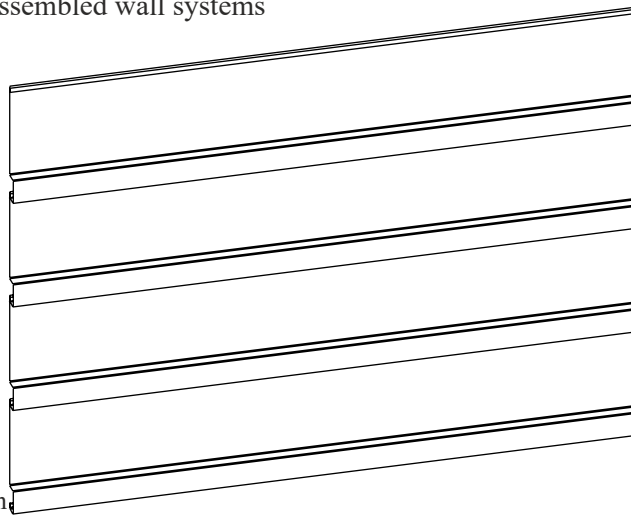
**OPEN FRAMING OR
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PANEL OVERVIEW

- ▶ Finish: Standard: PVDF and Acrylic-Coated Galvalume®
Optional: multi-pass Kynar 500® and Fluoropon® PURE
- ▶ Corrosion Protection: AZ50 per ASTM A 792 for painted Galvalume®
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TESTING

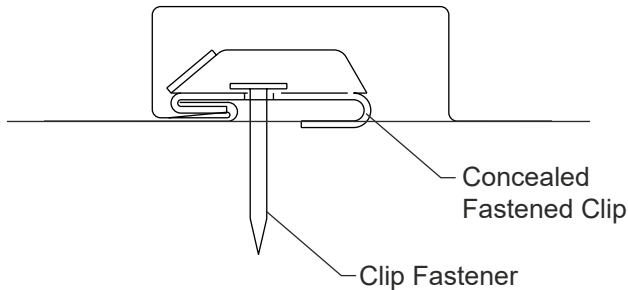
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BEST BUY METALS
Roofing That Lasts

EM1-1212 CF Wall - Technical Sheet

PANEL ATTACHMENT



FASTENING INFORMATION

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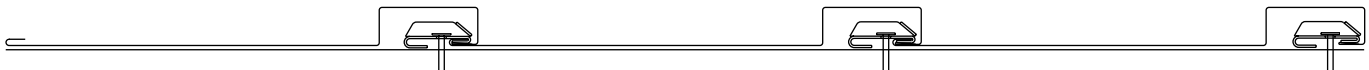
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Right-to-Left Installation of Vertically-Oriented Panels



SECTION PROPERTIES

Ga	Width in	Yield ksi	Weight psf	Top In Compression		Bottom In Compression	
				Ixx in ⁴ /ft	Sxx in ³ /ft	Ixx in ⁴ /ft	Sxx in ³ /ft
24	12	50	1.25	0.0297	0.0355	0.0291	0.0574
22	12	50	1.66	0.0442	0.0538	0.0410	0.0783

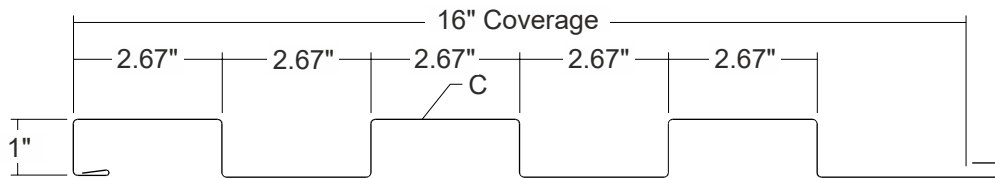
ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

								Inward Load					Outward Load				
								2'	3'	4'	5'	6'	2'	3'	4'	5'	6'
24	12	50	1.25	0.0297	0.0355	0.0291	0.0574	120	97	71	47	23	70	58	45	33	21
22	12	50	1.66	0.0442	0.0538	0.0410	0.0783	120	97	71	47	23	70	58	45	33	21

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2. Allowable loads are calculated in accordance with AISI 2012 specifications considering bending, shear, combined bending and shear and deflection. Allowable loads include load testing of a comparable profile over 16 ga girts. Allowable loads consider the 3 or more equal spans condition. Panel weight is not considered.
3. Deflection consideration is limited by a maximum deflection ratio of L/180 of span.
4. Allowable loads do not include a 1/3 stress increase for wind.

EM1-1653 CF Wall - Technical Sheet

EMPIRE SERIES™



**ARCHITECTURAL
COMMERCIAL
INDUSTRIAL
PANEL**

**CONCEALED
FASTENERS**

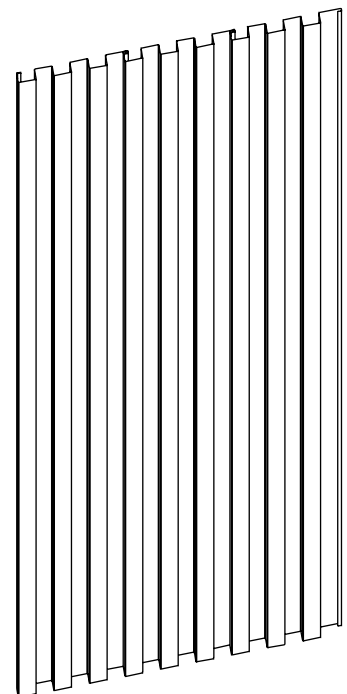
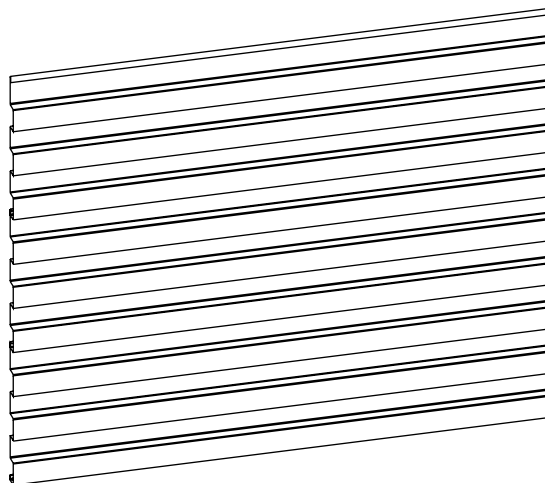
**16"
COVERAGE**

**WALL AND
LINER PANEL**

**OPEN FRAMING OR
SOLID SUBSTRATE**

PANEL OVERVIEW

- ▶ Finish: Standard: PVDF and Acrylic-Coated Galvalume®
Optional: multi-pass Kynar 500® and Fluoropon® PURE
- ▶ Corrosion Protection: AZ50 per ASTM A 792 for painted Galvalume®
AZ55 per ASTM A 792 for Acrylic-Coated Galvalume®
G90 per ASTM A 653 for painted Galvanized
- ▶ Gauges: 24 ga standard and 22 ga optional
- ▶ 16" panel coverage, 1" panel height, 5 $\frac{1}{3}$ " rib spacing
- ▶ Clip-attached, concealed-fastened panel system
- ▶ Panel Length: 5' minimum, 30' maximum
- ▶ Panels can be installed horizontally or vertically
- ▶ Panels are interchangeable for accent effects
- ▶ Use on single-skin or field-assembled wall systems



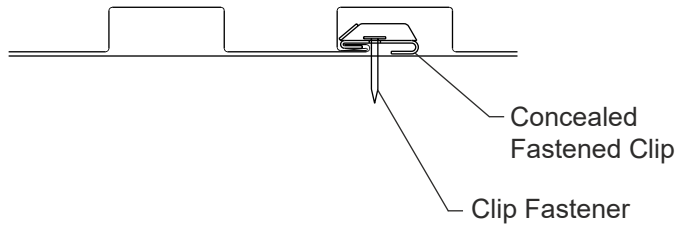
TESTING

- ▶ ASTM E 283 Air Leakage
- ▶ ASTM E 331 Water Penetration
- ▶ ASTM E 330 Load Test
- ▶ ASTM E 1592 Load Test

BEST BUY METALS
Roofing That Lasts

EM1-1653 CF Wall - Technical Sheet

PANEL ATTACHMENT



FASTENING INFORMATION

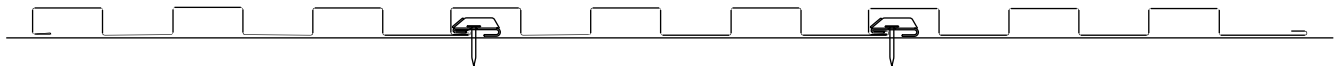
- Concealed Fastened Clip is 3" x 1-3/4" x 3/4", from 16 ga, G90 material with 2 fastener holes.
- Clip Fastener(s) should be driven just to contact between fastener head / clip / panel / support. Beyond contact, the clip can crush the open hem of the panel and make engagement of the next panel difficult. Overdriven fasteners will cause panel distortions.
- Fasteners should extend 1/2" or more past the inside face of the support material for steel and wood sheathing support materials.
- Clip Fasteners:
 - Attaching to Wood:
 - #12-11 Low Profile Wood Screw
 - Attaching to Steel:
 - < 18 ga: 1/4"-13 Deck Screw
 - ≥ 18 ga, ≤ 12 ga: #10-16 Pancake Head Drill
 - > 12 ga: 1/4"-14 Self Driller, No Washer

INSTALLATION DIRECTION

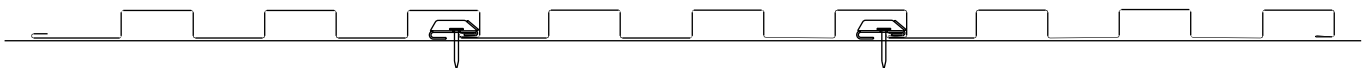
Horizontally-oriented panels must be installed from the bottom to the top.

Vertically-oriented panels may be installed from the right-to-left or left-to-right.

Left-to-Right Installation of Vertically-Oriented Panels



Right-to-Left Installation of Vertically-Oriented Panels



SECTION PROPERTIES

Ga	Width in	Yield ksi	Weight psf	Top In Compression		Bottom In Compression	
				Ixx in ⁴ /ft	Sxx in ³ /ft	Ixx in ⁴ /ft	Sxx in ³ /ft
24	16	50	1.39	0.0495	0.0729	0.0533	0.0911
22	16	50	1.81	0.0713	0.1094	0.0750	0.1340

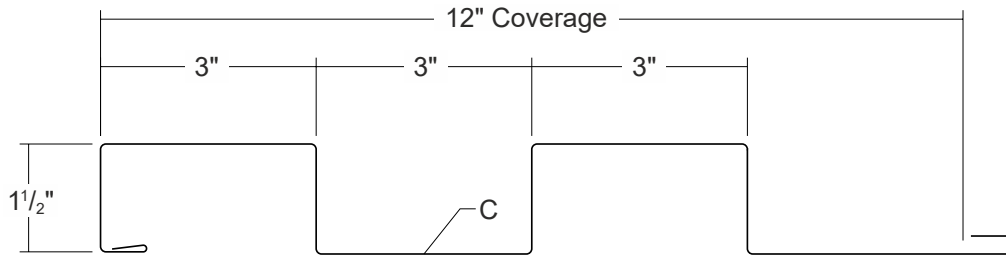
ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

								Inward Load					Outward Load				
								2'	3'	4'	5'	6'	2'	3'	4'	5'	6'
24	16	50	1.39	0.0495	0.0729	0.0533	0.0911	120	97	71	47	23	70	58	45	33	21
22	16	50	1.81	0.0713	0.1094	0.0750	0.1340	120	97	71	47	23	70	58	45	33	21

1. Theoretical section properties have been calculated per AISI 2012 'North American Specification for the Design of Cold-Formed Steel Structural Members'. Ixx and Sxx are effective section properties for deflection and bending.
2. Allowable loads are calculated in accordance with AISI 2012 specifications considering bending, shear, combined bending and shear and deflection. Allowable loads include load testing over 16 ga girts. Allowable loads consider the 3 or more equal spans condition. Panel weight is not considered.
3. Deflection consideration is limited by a maximum deflection ratio of L/180 of span.
4. Allowable loads do not include a 1/3 stress increase for wind.

EM15-126 CF Wall - Technical Sheet

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FASTENERS**

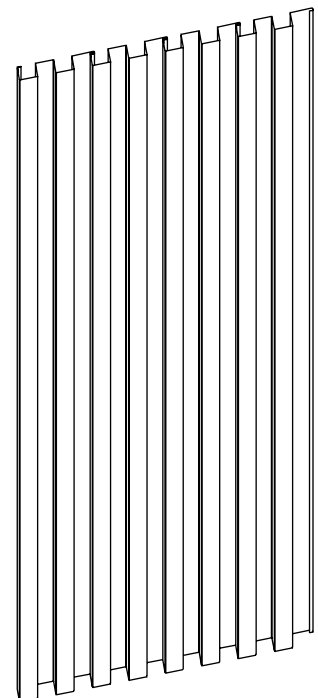
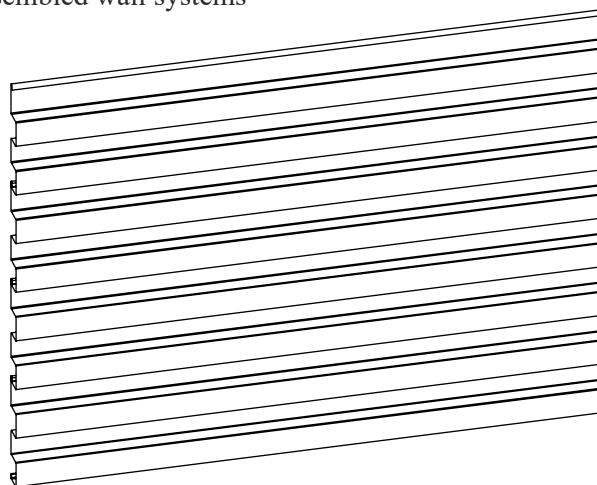
**12"
COVERAGE**

**WALL AND
LINER PANEL**

**OPEN FRAMING OR
SOLID SUBSTRATE**

PANEL OVERVIEW

- ▶ Finish: Standard: PVDF and Acrylic-Coated Galvalume®
Optional: multi-pass Kynar 500® and Fluoropon® PURE
- ▶ Corrosion Protection: AZ50 per ASTM A 792 for painted Galvalume®
AZ55 per ASTM A 792 for Acrylic-Coated Galvalume®
G90 per ASTM A 653 for painted Galvanized
- ▶ Gauges: 24 ga standard and 22 ga optional
- ▶ 12" panel coverage, 1 1/2" panel height, 6" rib spacing
- ▶ Clip-attached, concealed-fastened panel system
- ▶ Panel Length: 5' minimum, 30' maximum
- ▶ Panels can be installed horizontally or vertically
- ▶ Panels are interchangeable for accent effects
- ▶ Use on single-skin or field-assembled wall systems



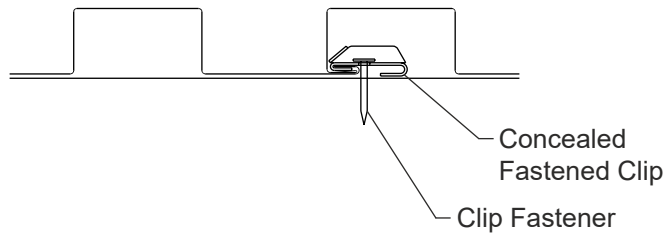
TESTING

- ▶ ASTM E 283 Air Leakage
- ▶ ASTM E 331 Water Penetration
- ▶ ASTM E 330 Load Test
- ▶ ASTM E 1592 Load Test

BEST BUY METALS
Roofing That Lasts

EM15-126 CF Wall - Technical Sheet

PANEL ATTACHMENT



FASTENING INFORMATION

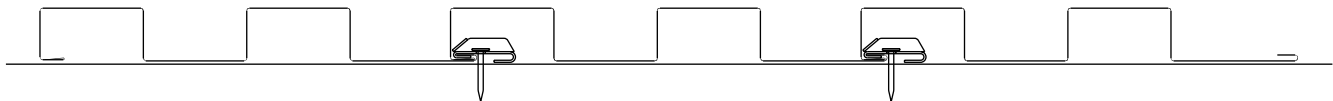
- Concealed Fastened Clip is 3" x 1-3/4" x 3/4", from 16 ga, G90 material with 2 fastener holes.
- Clip Fastener(s) should be driven just to contact between fastener head / clip / panel / support. Beyond contact, the clip can crush the open hem of the panel and make engagement of the next panel difficult. Overdriven fasteners will cause panel distortions.
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- Clip Fasteners:
 - Attaching to Wood:
 - #12-11 Low Profile Wood Screw
 - Attaching to Steel:
 - < 18 ga: 1/4"-13 Deck Screw
 - ≥ 18 ga, ≤ 12 ga: #10-16 Pancake Head Driller
 - > 12 ga: 1/4"-14 Self Driller, No Washer

INSTALLATION DIRECTION

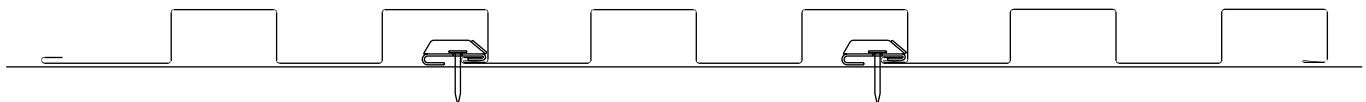
Horizontally-oriented panels must be installed from the bottom to the top.

Vertically-oriented panels may be installed from the right-to-left or left-to-right.

Left-to-Right Installation of Vertically-Oriented Panels



Right-to-Left Installation of Vertically-Oriented Panels



SECTION PROPERTIES

Ga	Width in	Yield ksi	Weight psf	Top In Compression		Bottom In Compression	
				Ixx in ⁴ /ft	Sxx in ³ /ft	Ixx in ⁴ /ft	Sxx in ³ /ft
24	12	50	1.56	0.1189	0.1156	0.1324	0.1549
22	12	50	2.04	0.1702	0.1710	0.1845	0.2248

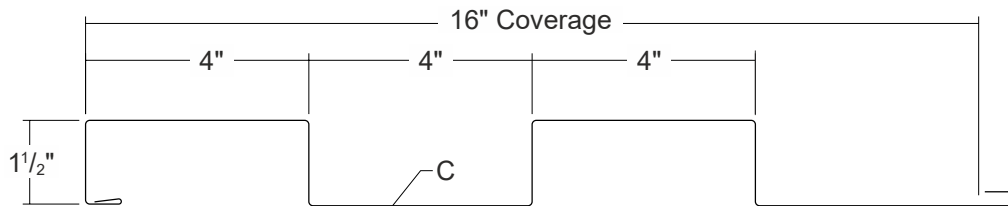
ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

								Inward Load					Outward Load				
								2'	3'	4'	5'	6'	2'	3'	4'	5'	6'
24	12	50	1.56	0.1189	0.1156	0.1324	0.1549	120	97	71	47	23	40	35	30	25	20
22	12	50	2.04	0.1702	0.1710	0.1845	0.2248	120	97	71	47	23	40	35	30	25	20

1. Theoretical section properties have been calculated per AISI 2012 'North American Specification for the Design of Cold-Formed Steel Structural Members'. Ixx and Sxx are effective section properties for deflection and bending.
2. Allowable loads are calculated in accordance with AISI 2012 specifications considering bending, shear, combined bending and shear and deflection. Allowable loads include load testing over 16 ga girts. Allowable loads consider the 3 or more equal spans condition. Panel weight is not considered.
3. Deflection consideration is limited by a maximum deflection ratio of L/180 of span.
4. Allowable loads do not include a 1/3 stress increase for wind.

EM15-168 CF Wall - Technical Sheet

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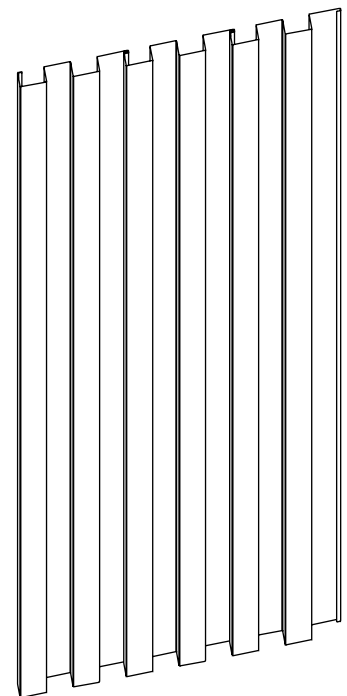
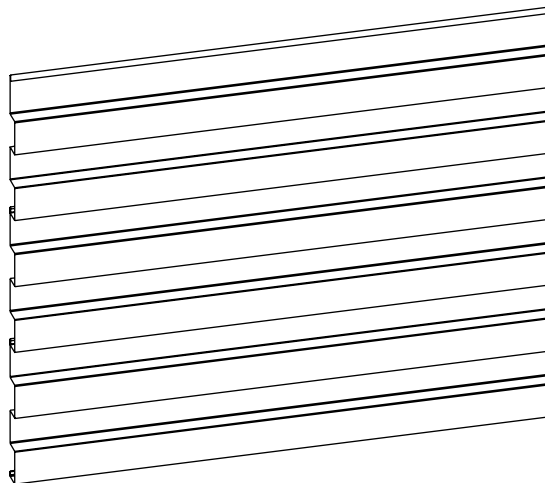
**16"
COVERAGE**

**WALL AND
LINER PANEL**

**OPEN FRAMING OR
SOLID SUBSTRATE**

PANEL OVERVIEW

- ▶ Finish: Standard: PVDF and Acrylic-Coated Galvalume®
Optional: multi-pass Kynar 500® and Fluoropon® PURE
- ▶ Corrosion Protection: AZ50 per ASTM A 792 for painted Galvalume®
AZ55 per ASTM A 792 for Acrylic-Coated Galvalume®
G90 per ASTM A 653 for painted Galvanized
- ▶ Gauges: 24 ga standard and 22 ga optional
- ▶ 16" panel coverage, 1 1/2" panel height, 8" rib spacing
- ▶ Clip-attached, concealed-fastened panel system
- ▶ Panel Length: 5' minimum, 30' maximum
- ▶ Panels can be installed horizontally or vertically
- ▶ Panels are interchangeable for accent effects
- ▶ Use on single-skin or field-assembled wall systems



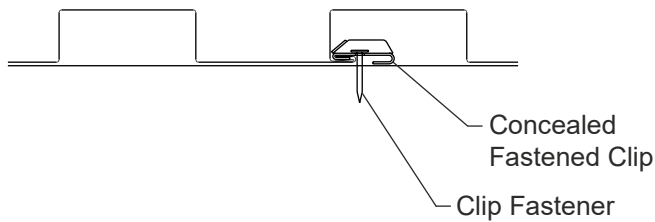
TESTING

- ▶ ASTM E 283 Air Leakage
- ▶ ASTM E 331 Water Penetration
- ▶ ASTM E 330 Load Test
- ▶ ASTM E 1592 Load Test

BEST BUY METALS
Roofing That Lasts

EM15-168 CF Wall - Technical Sheet

PANEL ATTACHMENT



FASTENING INFORMATION

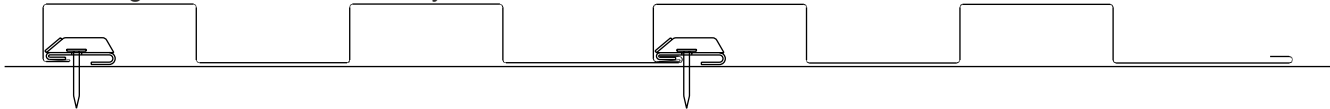
- Concealed Fastened Clip is 3" x 1-3/4" x 3/4", from 16 ga, G90 material with 2 fastener holes.
- Clip Fastener(s) should be driven just to contact between fastener head / clip / panel / support. Beyond contact, the clip can crush the open hem of the panel and make engagement of the next panel difficult. Overdriven fasteners will cause panel distortions.
- Fasteners should extend 1/2" or more past the inside face of the support material for steel and wood sheathing support materials.
- Clip Fasteners:
 - Attaching to Wood:
 - #12-11 Low Profile Wood Screw
 - Attaching to Steel:
 - < 18 ga: 1/4"-13 Deck Screw
 - ≥ 18 ga, ≤ 12 ga: #10-16 Pancake Head Drill
 - > 12 ga: 1/4"-14 Self Driller, No Washer

INSTALLATION DIRECTION

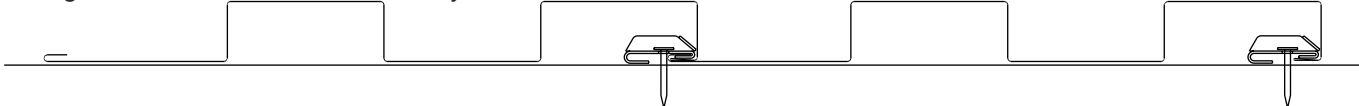
Horizontally-oriented panels must be installed from the bottom to the top.

Vertically-oriented panels may be installed from the right-to-left or left-to-right.

Left-to-Right Installation of Vertically-Oriented Panels



Right-to-Left Installation of Vertically-Oriented Panels



SECTION PROPERTIES

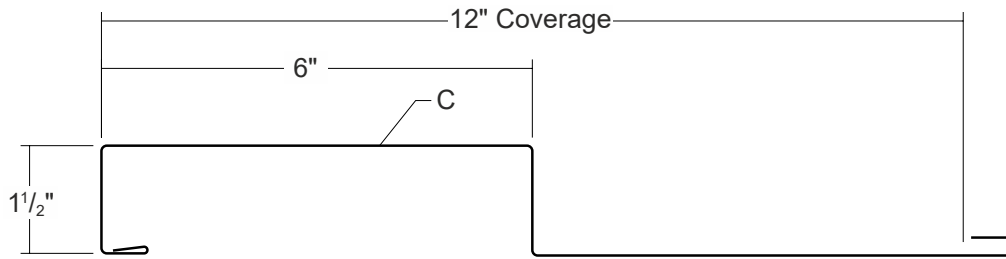
ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

Ga	Width in	Yield ksi	Weight psf	Top In Compression		Bottom In Compression		Inward Load					Outward Load				
				Ixx	Sxx	Ixx	Sxx										
				in ⁴ /ft	in ³ /ft	in ⁴ /ft	in ³ /ft	2'	3'	4'	5'	6'	2'	3'	4'	5'	6'
24	16	50	1.40	0.0960	0.0896	0.1118	0.1208	120	97	71	47	23	40	35	30	25	20
22	16	50	1.83	0.1388	0.1332	0.1568	0.1759	120	97	71	47	23	40	35	30	25	20

1. Theoretical section properties have been calculated per AISI 2012 'North American Specification for the Design of Cold-Formed Steel Structural Members'. Ixx and Sxx are effective section properties for deflection and bending.
2. Allowable loads are calculated in accordance with AISI 2012 specifications considering bending, shear, combined bending and shear and deflection. Allowable loads include load testing over 16 ga girts. Allowable loads consider the 3 or more equal spans condition. Panel weight is not considered.
3. Deflection consideration is limited by a maximum deflection ratio of L/180 of span.
4. Allowable loads do not include a 1/3 stress increase for wind.

EM15-1266 CF Wall - Technical Sheet

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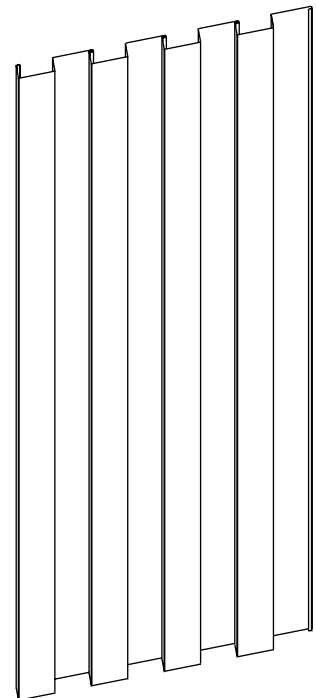
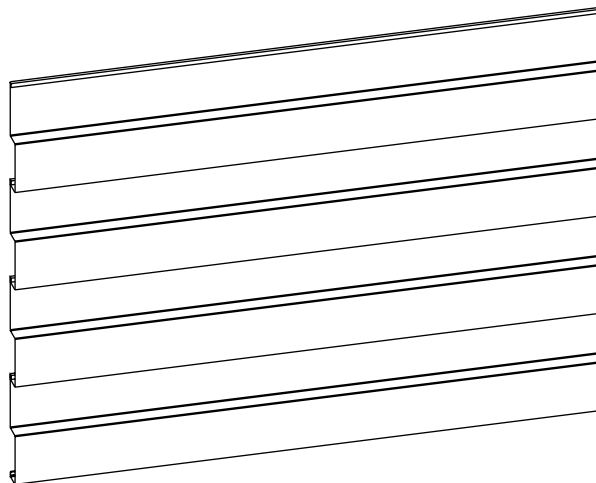
**12"
COVERAGE**

**WALL AND
LINER PANEL**

**OPEN FRAMING OR
SOLID SUBSTRATE**

PANEL OVERVIEW

- ▶ Finish: Standard: PVDF and Acrylic-Coated Galvalume®
Optional: multi-pass Kynar 500® and Fluoropon® PURE
- ▶ Corrosion Protection: AZ50 per ASTM A 792 for painted Galvalume®
AZ55 per ASTM A 792 for Acrylic-Coated Galvalume®
G90 per ASTM A 653 for painted Galvanized
- ▶ Gauges: 24 ga standard and 22 ga optional
- ▶ 12" panel coverage, 1 1/2" panel height, 12" rib spacing
- ▶ Clip-attached, concealed-fastened panel system
- ▶ Panel Length: 5' minimum, 30' maximum
- ▶ Panels can be installed horizontally or vertically
- ▶ Panels are interchangeable for accent effects
- ▶ Use on single-skin or field-assembled wall systems



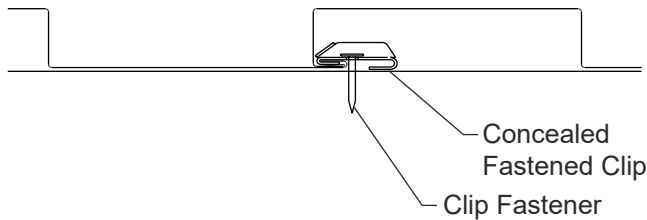
TESTING

- ▶ ASTM E 283 Air Leakage
- ▶ ASTM E 331 Water Penetration
- ▶ ASTM E 330 Load Test
- ▶ ASTM E 1592 Load Test

BEST BUY METALS
Roofing That Lasts

EM15-1266 CF Wall - Technical Sheet

PANEL ATTACHMENT



FASTENING INFORMATION

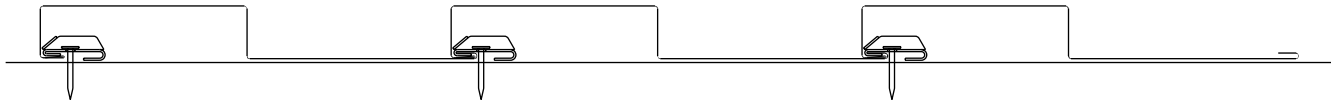
- Concealed Fastened Clip is 3" x 1-3/4" x 3/4", from 16 ga, G90 material with 2 fastener holes.
- Clip Fastener(s) should be driven just to contact between fastener head / clip / panel / support. Beyond contact, the clip can crush the open hem of the panel and make engagement of the next panel difficult. Overdriven fasteners will cause panel distortions.
- Fasteners should extend 1/2" or more past the inside face of the support material for steel and wood sheathing support materials.
- Clip Fasteners:
 - Attaching to Wood:
 - #12-11 Low Profile Wood Screw
 - Attaching to Steel:
 - < 18 ga: 1/4"-13 Deck Screw
 - ≥ 18 ga, ≤ 12 ga: #10-16 Pancake Head Drill
 - > 12 ga: 1/4"-14 Self Driller, No Washer

INSTALLATION DIRECTION

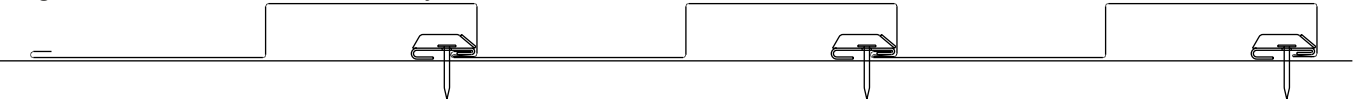
Horizontally-oriented panels must be installed from the bottom to the top.

Vertically-oriented panels may be installed from the right-to-left or left-to-right.

Left-to-Right Installation of Vertically-Oriented Panels



Right-to-Left Installation of Vertically-Oriented Panels



SECTION PROPERTIES

Ga	Width in	Yield ksi	Weight psf	Top In Compression		Bottom In Compression	
				Ixx in ⁴ /ft	Sxx in ³ /ft	Ixx in ⁴ /ft	Sxx in ³ /ft
24	12	50	1.33	0.0726	0.0623	0.1015	0.1061
22	12	50	1.74	0.1058	0.0930	0.1416	0.1530

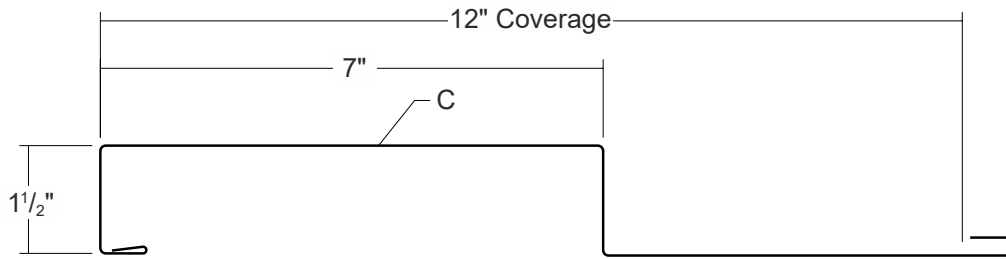
ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

								Inward Load					Outward Load				
								2'	3'	4'	5'	6'	2'	3'	4'	5'	6'
24	12	50	1.33	0.0726	0.0623	0.1015	0.1061	120	97	71	47	23	103	83	64	44	25
22	12	50	1.74	0.1058	0.0930	0.1416	0.1530	120	97	71	47	23	103	83	64	44	25

1. Theoretical section properties have been calculated per AISI 2012 'North American Specification for the Design of Cold-Formed Steel Structural Members'. Ixx and Sxx are effective section properties for deflection and bending.
2. Allowable loads are calculated in accordance with AISI 2012 specifications considering bending, shear, combined bending and shear and deflection. Allowable loads include load testing over 16 ga girts. Allowable loads consider the 3 or more equal spans condition. Panel weight is not considered.
3. Deflection consideration is limited by a maximum deflection ratio of L/180 of span.
4. Allowable loads do not include a 1/3 stress increase for wind.

EM15-1275 CF Wall - Technical Sheet

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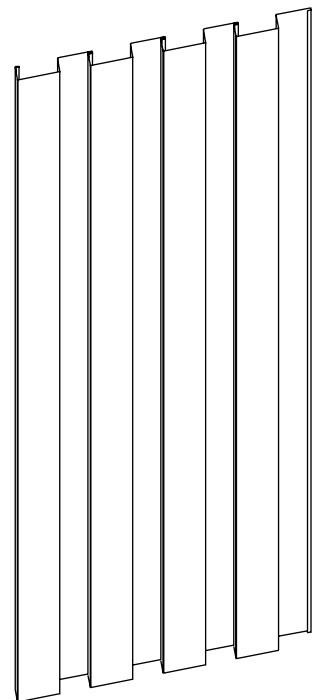
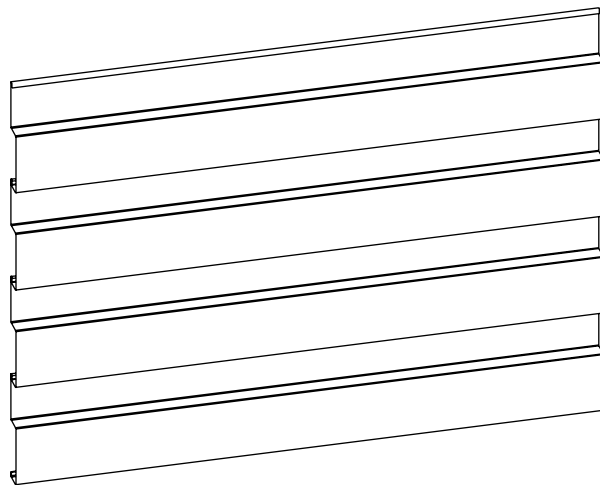
**12"
COVERAGE**

**WALL AND
LINER PANEL**

**OPEN FRAMING OR
SOLID SUBSTRATE**

PANEL OVERVIEW

- ▶ Finish: Standard: PVDF and Acrylic-Coated Galvalume®
Optional: multi-pass Kynar 500® and Fluoropon® PURE
- ▶ Corrosion Protection: AZ50 per ASTM A 792 for painted Galvalume®
AZ55 per ASTM A 792 for Acrylic-Coated Galvalume®
G90 per ASTM A 653 for painted Galvanized
- ▶ Gauges: 24 ga standard and 22 ga optional
- ▶ 12" panel coverage, 1½" panel height, 12" rib spacing
- ▶ Clip-attached, concealed-fastened panel system
- ▶ Panel Length: 5' minimum, 30' maximum
- ▶ Panels can be installed horizontally or vertically
- ▶ Panels are interchangeable for accent effects
- ▶ Use on single-skin or field-assembled wall systems



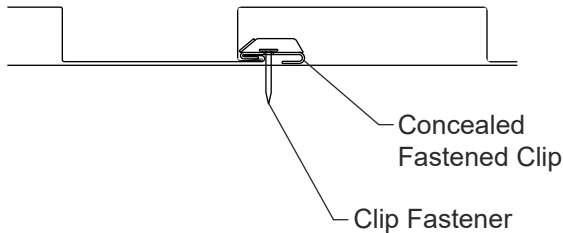
TESTING

- ▶ ASTM E 283 Air Leakage
- ▶ ASTM E 331 Water Penetration
- ▶ ASTM E 330 Load Test
- ▶ ASTM E 1592 Load Test

BEST BUY METALS
Roofing That Lasts

EM15-1275 CF Wall - Technical Sheet

PANEL ATTACHMENT



FASTENING INFORMATION

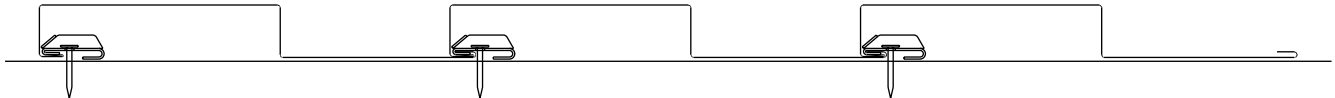
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 - Attaching to Wood:
 - #12-11 Low Profile Wood Screw
 - Attaching to Steel:
 - < 18 ga: 1/4"-13 Deck Screw
 - ≥ 18 ga, ≤ 12 ga: #10-16 Pancake Head Driller
 - > 12 ga: 1/4"-14 Self Driller, No Washer

INSTALLATION DIRECTION

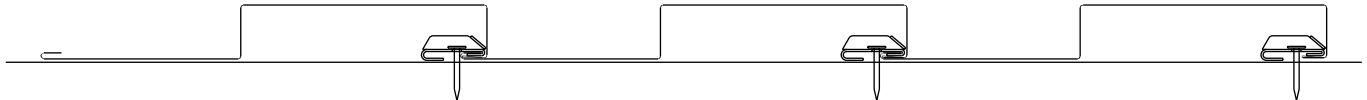
Horizontally-oriented panels must be installed from the bottom to the top.

Vertically-oriented panels may be installed from the right-to-left or left-to-right.

Left-to-Right Installation of Vertically-Oriented Panels



Right-to-Left Installation of Vertically-Oriented Panels



SECTION PROPERTIES

Ga	Width in	Yield ksi	Weight psf	Top In Compression		Bottom In Compression	
				Ixx in ⁴ /ft	Sxx in ³ /ft	Ixx in ⁴ /ft	Sxx in ³ /ft
24	12	50	1.33	0.0690	0.0602	0.1071	0.1071
22	12	50	1.74	0.1024	0.0924	0.1497	0.1544

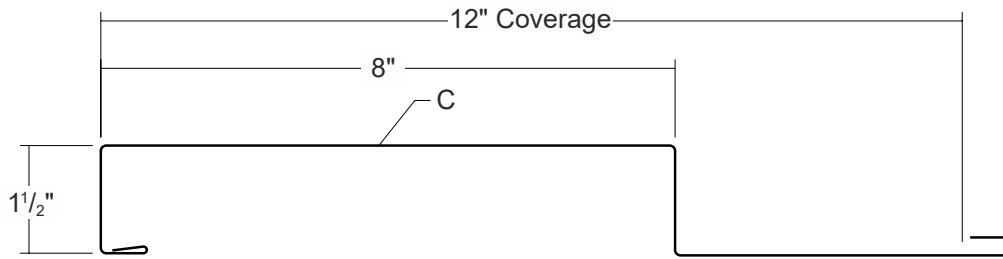
ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

								Inward Load					Outward Load				
								2'	3'	4'	5'	6'	2'	3'	4'	5'	6'
24	12	50	1.33	0.0690	0.0602	0.1071	0.1071	120	97	71	47	23	103	83	64	44	25
22	12	50	1.74	0.1024	0.0924	0.1497	0.1544	120	97	71	47	23	103	83	64	44	25

1. Theoretical section properties have been calculated per AISI 2012 'North American Specification for the Design of Cold-Formed Steel Structural Members'. Ixx and Sxx are effective section properties for deflection and bending.
2. Allowable loads are calculated in accordance with AISI 2012 specifications considering bending, shear, combined bending and shear and deflection. Allowable loads include load testing over 16 ga girts. Allowable loads consider the 3 or more equal spans condition. Panel weight is not considered.
3. Deflection consideration is limited by a maximum deflection ratio of L/180 of span.
4. Allowable loads do not include a 1/3 stress increase for wind.

EM15-1284 CF Wall - Technical Sheet

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INDUSTRIAL
PANEL**

**CONCEALED
FASTENERS**

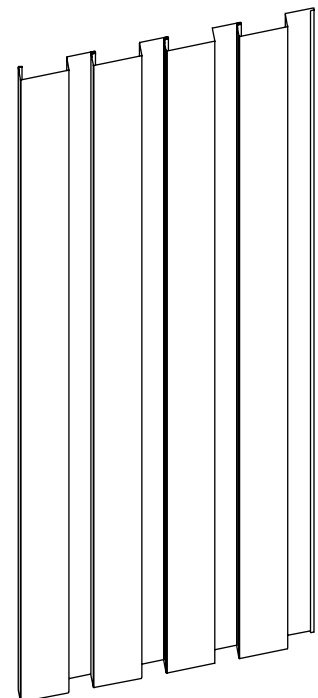
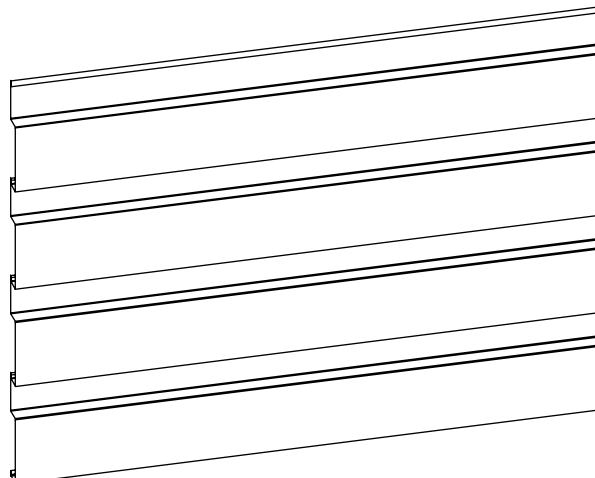
**12"
COVERAGE**

**WALL AND
LINER PANEL**

**OPEN FRAMING OR
SOLID SUBSTRATE**

PANEL OVERVIEW

- ▶ Finish: Standard: PVDF and Acrylic-Coated Galvalume®
Optional: multi-pass Kynar 500® and Fluoropon® PURE
- ▶ Corrosion Protection: AZ50 per ASTM A 792 for painted Galvalume®
AZ55 per ASTM A 792 for Acrylic-Coated Galvalume®
G90 per ASTM A 653 for painted Galvanized
- ▶ Gauges: 24 ga standard and 22 ga optional
- ▶ 12" panel coverage, 1 1/2" panel height, 12" rib spacing
- ▶ Clip-attached, concealed-fastened panel system
- ▶ Panel Length: 5' minimum, 30' maximum
- ▶ Panels can be installed horizontally or vertically
- ▶ Panels are interchangeable for accent effects
- ▶ Use on single-skin or field-assembled wall systems



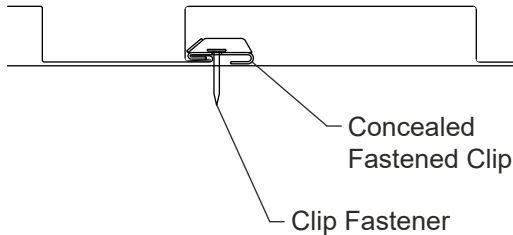
TESTING

- ▶ ASTM E 283 Air Leakage
- ▶ ASTM E 331 Water Penetration
- ▶ ASTM E 330 Load Test
- ▶ ASTM E 1592 Load Test

BEST BUY METALS
Roofing That Lasts

EM15-1284 CF Wall - Technical Sheet

PANEL ATTACHMENT



FASTENING INFORMATION

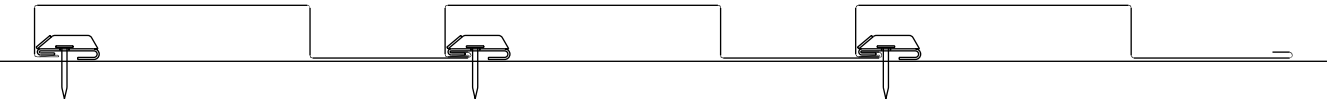
- Concealed Fastened Clip is 3" x 1-3/4" x 3/4", from 16 ga, G90 material with 2 fastener holes.
- Clip Fastener(s) should be driven just to contact between fastener head / clip / panel / support. Beyond contact, the clip can crush the open hem of the panel and make engagement of the next panel difficult. Overdriven fasteners will cause panel distortions.
- Fasteners should extend 1/2" or more past the inside face of the support material for steel and wood sheathing support materials.
- Clip Fasteners:
 - Attaching to Wood:
 - #12-11 Low Profile Wood Screw
 - Attaching to Steel:
 - < 18 ga: 1/4"-13 Deck Screw
 - ≥ 18 ga, ≤ 12 ga: #10-16 Pancake Head Driller
 - > 12 ga: 1/4"-14 Self Driller, No Washer

INSTALLATION DIRECTION

Horizontally-oriented panels must be installed from the bottom to the top.

Vertically-oriented panels may be installed from the right-to-left or left-to-right.

Left-to-Right Installation of Vertically-Oriented Panels



Right-to-Left Installation of Vertically-Oriented Panels



SECTION PROPERTIES

Ga	Width in	Yield ksi	Weight psf	Top In Compression		Bottom In Compression	
				Ixx in ⁴ /ft	Sxx in ³ /ft	Ixx in ⁴ /ft	Sxx in ³ /ft
24	12	50	1.33	0.0671	0.0605	0.1118	0.1079
22	12	50	1.74	0.0982	0.0915	0.1564	0.1553

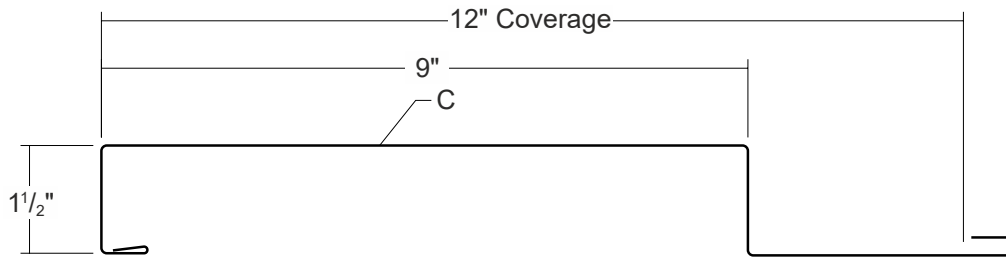
ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

								Inward Load					Outward Load				
								2'	3'	4'	5'	6'	2'	3'	4'	5'	6'
24	12	50	1.33	0.0671	0.0605	0.1118	0.1079	120	97	71	47	23	103	83	64	44	25
22	12	50	1.74	0.0982	0.0915	0.1564	0.1553	120	97	71	47	23	103	83	64	44	25

1. Theoretical section properties have been calculated per AISI 2012 'North American Specification for the Design of Cold-Formed Steel Structural Members'. Ixx and Sxx are effective section properties for deflection and bending.
2. Allowable loads are calculated in accordance with AISI 2012 specifications considering bending, shear, combined bending and shear and deflection. Allowable loads include load testing over 16 ga girts. Allowable loads consider the 3 or more equal spans condition. Panel weight is not considered.
3. Deflection consideration is limited by a maximum deflection ratio of L/180 of span.
4. Allowable loads do not include a 1/3 stress increase for wind.

EM15-1293 CF Wall - Technical Sheet

EMPIRE SERIES™



**ARCHITECTURAL
COMMERCIAL
INDUSTRIAL
PANEL**

**CONCEALED
FASTENERS**

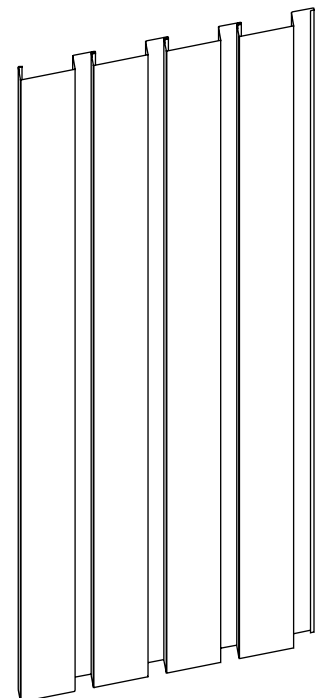
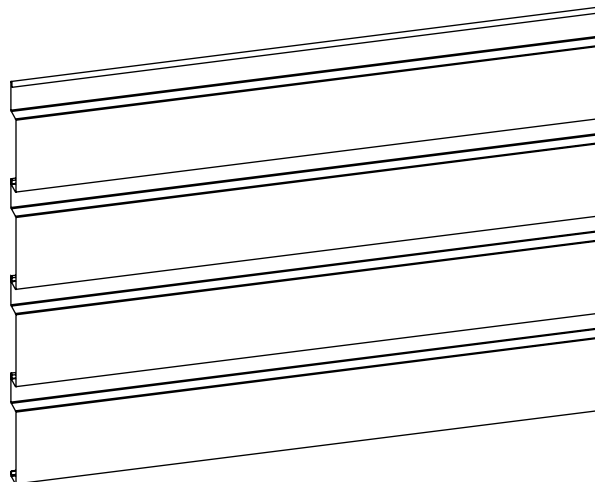
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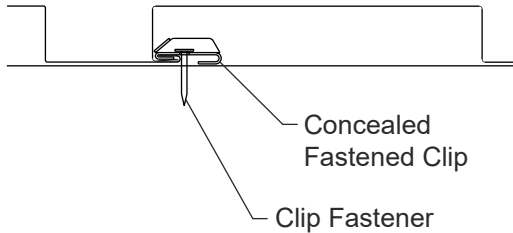
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- ▶ ASTM E 331 Water Penetration
- ▶ ASTM E 330 Load Test
- ▶ ASTM E 1592 Load Test

BEST BUY METALS
Roofing That Lasts

EM15-1293 CF Wall - Technical Sheet

PANEL ATTACHMENT



FASTENING INFORMATION

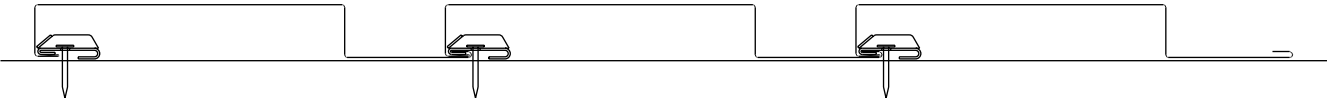
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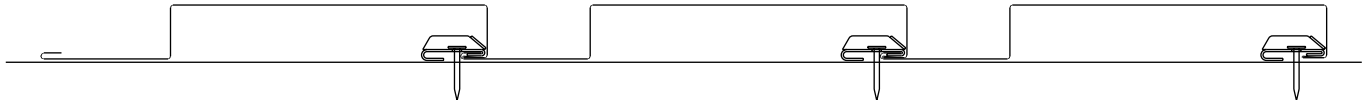
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SECTION PROPERTIES

ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

Ga	Width in	Yield ksi	Weight psf	Top In Compression		Bottom In Compression		Inward Load					Outward Load				
				Ixx	Sxx	Ixx	Sxx										
				in ⁴ /ft	in ³ /ft	in ⁴ /ft	in ³ /ft	2'	3'	4'	5'	6'	2'	3'	4'	5'	6'
24	12	50	1.33	0.0640	0.0600	0.1156	0.1082	120	97	71	47	23	106	86	67	47	27
22	12	50	1.74	0.0929	0.0901	0.1617	0.1554	120	97	71	47	23	106	86	67	47	27

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