

# Technical Bulletin

## REPAIRING MARKED OR SCRATCHED PANELS - OVERGLAZE FIELD APPLICATION

**Issued:** March, 2005

**Revision:** March 2022

### Scuffed Panels

Periodically it may be necessary to repair small damaged areas of stone-coated panels or accessories. To repair these areas, Unified Steel™ offers for purchase, a Touch-Up Kit that consists of the following items:

- One 8 oz. Plastic Squeeze Bottle of Basecoat Adhesive Colored Acrylic
- One Sealed 3 lb. Bag of stone chip
- One Small detail brush

The above items are packed in a cardboard box labeled 'Touch-Up' kit.



### Repair of Scuffed Panels

The surface of the repair should be clean and dry prior to any repair being attempted. To ensure adequate drying of the repair, the ambient temperature should be at least 50 degrees F and Relative Humidity below 85%. The acrylic basecoat is applied with care to only the scuffed area of the panel being repaired. The wet basecoat coating is then completely covered with stone chip and any excess chip is to be blown off. Repairing or touching up marked / scratched panels or accessories with the Unified Steel™ Touch-up Kit will not affect the Unified Steel™ limited warranty in effect at the time of the original roof installation.

### Over Glaze Field Application

If any Unified Steel™ panels do not have Over glaze, or they have larger areas requiring glaze they can be easily field coated by using standard Clear Acrylic Aerosol spray (See product example at right) available from most hardware stores. Follow spray can directions for correct ambient temperature / environment conditions and lightly spray affected panel(s). This process can be performed with the panels already fastened in-place on the roof. Appropriate masking should be done to avoid applying additional clear coating to already glazed materials.



### Warning



For all touch-up repairs use only the Unified Steel™ 'Touch-Up' kit. Do not use colored spray paint as this will fade and leaves an unsightly marked area on the roof.

*Current Technical Bulletins are listed on our website at [WestlakeRoyalRoofing.com](http://WestlakeRoyalRoofing.com) and we reserve the right to amend or update these documents at any time.*

© 2022 WRRS LLC - 3/2022

Any questions regarding content or usage of our installation guides or code approvals should be directed to your local technical service representative. Please visit [WestlakeRoyalRoofing.com](http://WestlakeRoyalRoofing.com) or call customer service at 800.669.8453.

**Westlake**  
Royal Roofing Solutions™