

Unified Steel Batten Install Guide

BARREL-VAULT Tile



800-728-4010 bestbuymetals.com

Batten Installation Method



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INSTALLATION NOTES

These installation guidelines demonstrate Batten installation techniques for BARREL-VAULT Tile roof panels and accessories. Options are dependent upon chosen design and performance requirements of a given project. Local building codes might create alternative options.

INSTALLATION WARNING

The details and information in this document reflect current roofing practices used in the United States. Installers of Unified Steel roof panels and accessories should have knowledge of roof structures, an understanding of how to work with stone coated steel panels and accessories, and experience working with sloped roofs.

We recommend that installers of Unified Steel roof products use a Unified Steel Cutter and Bender, and have completed an **Installer Orientation Training Program** for each profile installed. Unified Steel does not consider its products to be "do-it-yourself" (D.I.Y.) mainly due to specialized cutting and bending tools used during installation.

NOTE: Circular saw or grinder wheel to cut panels is not acceptable.



Panels are susceptible to scuffing from foot traffic when subjected to prolonged periods of water saturation, do not install wet. See "Installing Panels When Wet" Technical Bulletin for details.

SAFETY NOTES



The safety tips provided here are for general awareness of the user. Unified Steel assumes no liability or responsibility for incorrect use of the products or any personal injury that may be caused as a result of use.

- Select an open area and establish a safe working perimeter to set up tools. Instruct anyone near the safe working area.
- Inspect each tool before use. Do not use a tool that is not in good working condition. Regularly maintain tools for best performance.
- Wear personal protective equipment.
- Be aware of "pinch points" and keep hands and clothing away from such areas.



GENERAL INFORMATION

FASTENERS

BARREL-VAULT Tile panels are installed on battens. The panel fasteners are positioned out of the panel water channels, through the nose at an angle into the front face of the batten.

All fasteners used on a Unified Steel[®] system shall meet or exceed the corrosion resistant standard as defined in ASTM B-117, (1,000 hour minimum Salt Spray Corrosion. Panel fasteners are to be a minimum 2^e (50 mm) length.

Batten fasteners (Ring Shank Nails or Exterior Grade Screws) are to be of sufficient length to penetrate the structural member by a minimum of 1" (25 mm).

MATERIALS

The panels are produced from AZ-50, Aluminum-zinc alloy coated steel complying with ASTM A792.

PACKING AND STORAGE

A pallet of panels contains approximately 20 squares (186 sqM). Panels should be stored under a weather-proof cover or inside in an area free from moisture.

ROOF PITCH

BARREL-VAULT Tile panels are designed to be installed on a minimum roof pitch of 3:12 (12 degrees) or above. Roof slopes below 3:12 are deemed decorative coverings. See your local jurisdiction's prescribed treatment for decorative coverings.

ROOFING UNDERLAYMENT

Minimum one layer ASTM D226 Type-II, ASTM D8257, or ASTM D1970, or as needed to meet local building code requirements, installed per manufacturer's instructions.

ROOF DECK SHEATHING

The panels must be installed directly on solid or closely fitted minimum 15/32-inch (112 mm) thickness plywood, on solid or closely fitted wood structural panel sheathing, equivalent thickness spaced or closely fitted solid wood planking, or on spaced structural sheathing boards complying with the applicable building code. Where spaced boards are used, additional structural sheathing boards must be attached to the roof framing as required to accommodate all panel and batten fastening locations.

BATTENS

2x2 Elevated Batten System (EBS) or Standard 2x2 lumber #2 Grade or better Spruce Pine Fir are acceptable. This also apples to 1x4 and 1x2 used as stackers on some ridge or hip build-outs. STEEL Battens ('Channels') can be used. They shall be a minimum of 22 AWG gauge (0.64 mm) corrosion resistant material and are formed in either a 'Hat', 'C', 'U', 'J' or 'Z' shaped section. All shapes require as close to 90-degree angles as possible. Minimum batten size is' 1-1/2" high x 1" wide (38 x 25 mm) steel battens shall be designed and fastened to resist the design loads of the building.

SEALANT/CAULKING

Only exterior grade urethane, polyurethane, or non-acidic silicone, tested to ASTM D412 should be used with the system.

TESTING

The panels have been tested and evaluated to industry standards and are listed in Code Evaluation Report (QAI CER), National Research Council Canada (CCMC), State of Florida (FBC), Miami-Dade (NOA), and Texas Department of Insurance (TDI) evaluation reports. Testing has been conducted to evaluate fire, wind, impact resistance, water infiltration, and durability. Information regarding specific tests and approvals can be obtained from Unified Steel.

VENTILATION

Ensure proper attic ventilation as prescribed per local codes. Either Unified Steel EZ-Vents or Continuous Ridge venting can be installed to help achieve adequate ventilation.

WARRANTY

The panels carry a limited warranty for fifty years. This limited warranty is transferable. It does not cover damage due to improper handling or installation. Complete warranty details available at WestlakeRoyalRoofing.com.

DISSIMILAR METALS



To avoid adverse corrosion effects caused by dissimilar metals, COPPER and LEAD flashings should not be used with Unified Steel panels and accessories.

FINISH COATING

Minor scuffing of the stone coated finish can be repaired with a Touch-Up Kit. Use the basecoat acrylic supplied in the kit (not caulking) for repairs. Unfinished flashing material can be painted with durable acrylic aerosol paints. Colored aerosol paints should never be used as "touch-up" on stone coated products.

Refer to Unified Steel Technical Bulletin "Repairing Marked or Scratched Panels" for more details.



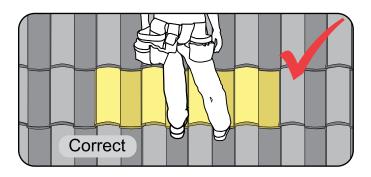
Colored aerosol paints should NEVER be sprayed on stone coated panels & access

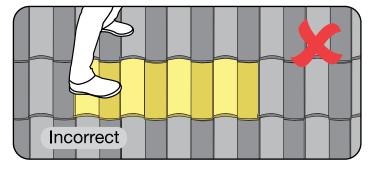
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WALKING ON THE ROOF

Appropriate OSHA approved fall protection must be used when walking on roofs panels. Place your feet over the front lip of the panels. Avoid walking in the middle of the panels and near the panel side-laps, as shown in right image below.





SUGGESTED TOOLS

Cutter



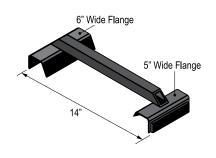
39 lbs (17.7 Kg)

Bender

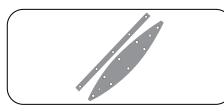


150 lbs (68.1 Kg), 54" x 43" x 35.25" (1372 x 1092 x 895 mm)

BARREL-VAULT Tile Spacer



14" (365 mm) 2.7 lbs/Set (1.22 Kgs) Black color



Cutter Blades (Top and Bottom) 54" x 43" x 35.25" (1372 x 1092 x 895 mm) 8 lbs/Set (3.63 Kg)



Circular saw or grinder wheel to cut panels is NOT acceptable.

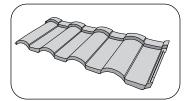




Batten Installation Method



PARTS & PIECES



BARREL-VAULT Tile Panel Coverage: 14" x 43.625" (356 x 1108 mm) 5.5 lbs (2.5 Kgs), 24 pcs/sq

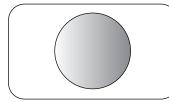


Mission Cap (Hip & Ridge) 6" x 14.5" (152 x 368 mm)

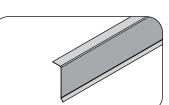
Z-Bar

4.875" x 0.375" x 79"

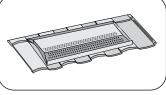
(124 x 10 x 2006 mm)



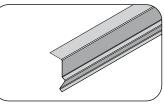
End Disc 6" Dia. (152 mm) 0.18 lbs/EA (0.08 Kgs)



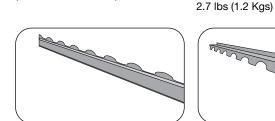
Fascia 3.5" 3.5" x 1" x 79" (89 x 25 x 2006 mm) 2.24 lbs (1 Kg)



EZ-Vent BARREL-VAULT Tile Coverage: 14" x 43.625" (356 x 1108 mm) 9.5 lbs (4.31 Kgs) NFVA 59.50 Sq In.



Trim Cap Rake 3.75" x 2.125" x 120" (95 x 54 x 3048 mm) 4 lbs (1.8 Kgs)

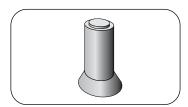


Valley Open 6"

(38 x 150 x 2006 mm)

1.5" x 6" x 79"

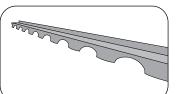
BARREL-VAULT BirdStop 3.75" x 1" x 79" (95 x 25 x 2006 mm) 5.90 lbs (2.68 Kgs)



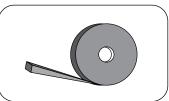
Pipe Sleeve 3/4" – 4" Dia. Pipes (19 – 100 mm) 1.72 lbs (0.78 Kg)



Basecoat 12-Pack (Adhesive) 12 Tubes/Case



BARREL-VAULT Top Row 1.75" x 3.75" x 79" (45 x 95 x 2006 mm) 5.64 lbs (2.56 Kgs)



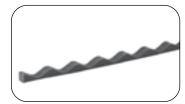
EmSeal Foam Tape Rolls 0.75" x 1" x 19.68' (19 x 25 x 6000 mm) 1 lbs (0.45 Kg)



Sealant Tube Non-corrosive, single-component, silicone Sealant. 1 Tube, 12/Case Available in Black, Brown, Red.



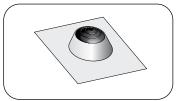
Flat Sheet 18" x 54" (457 x 1372 mm) 8.0 lbs (3.7 Kgs)



Foam Closure Strip 1" x 1-7/8" x 43" (25 x 48 x 1245 mm)



Bulk Stone Chips 1 Bucket of stone chips - 25 lbs (11.3 Kg)



Pipe-Jack 4-N-1 Base 18" x 18" (457-457 mm) Fits 1.25" to 4" pipes (32-100 mm) 1.86 lbs (0.85 Kg)

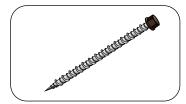


Touch-up Kit 1 Tube of Basecoat/Adhesive, 1 Bag of Stone Chips, Brush. 3.9 lbs/Box (1.76 Kg)

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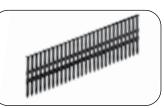
SCREWS & NAILS



Panel Screws Carbon Steel or 410 Stainless Steel 2.0" L x 0.25" HWH (50 mm L x 6 mm HWH) Available in Black, Brown, Gray, Gold, Red, White.

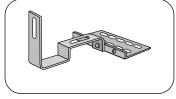


Stitch Screws Carbon Steel 0.75" L x 0.25" HWH (19 mm L x 6 mm HWH) Available in Black, Brown, Gray, Gold, Red, White.

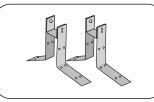


Batten Nails 0.131" Dia x 3.25" (3 mm Dia x 83 mm) 53 lbs/Box (24.06 Kgs)

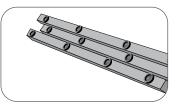
AVAILABLE COMPONENTS / ACCESSORIES



Solar Roof Mount Adjustable Stainless Steel Side Mount 90° 3 leverage points of adjustment: adjustable wide base for fastening to the rafter. Screws Included: 5/16" HWH x 3"



Ridge Riser® Brackets 16 gauge Galvanized Steel



2x2 Elevated Batten System® (EBS) 2" x 2" x 96" (50 x 50 x 2438 mm)

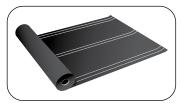
12 pcs/Bundle, 1 Bundle = 96 L/ft (29.28 L/M)



MetalSeal HT Self-adhered, High Temperature Underlayment 36" x 72' (200 sq. ft.) (915 mm x 2.96 M) 70 lbs/Roll (31.7 Kgs)



SwiftGuard® High-Performance Synthetic Roof Underlayment 40" x 300' (1000 sq ft) (1016 mm x 91.44 M) 35.5 lbs/Roll (16 Kgs)



Westlake Royal ORG-Ply 40™ Underlayment/Base Sheet 39-3/8" x 65'-10" (216 sq ft.) (1M x 20.37 M), 81 lbs/Roll (36.7 Kg)



Sol-R-Skin[™] BLUE Fire Resistant, Thermal Insulating Underlayment 54" x 100' (450 sq. ft.) (1372 mm x 30.48 M), 45 lbs/Roll (20.4 Kg)



Aluminum Foil Tape Roll Used with Sol-R-Skin[™] BLUE 6" wide x 192" x 16-ft L , 6 Rolls/Box



Wakaflex® Universal Flashing 11" x 33' (290 mm x 10.07 M) Black, Brown, Terracotta

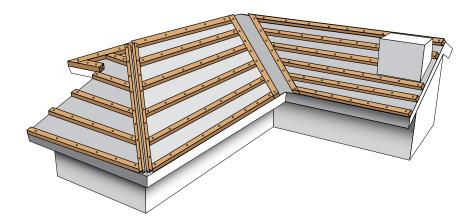


Unified Steel® Ridge Vent Continuous ridge vent 17 sq.in (NFVA)/Lft. 2.5" x 1" x 20' (64 x 25 x 6096 mm)

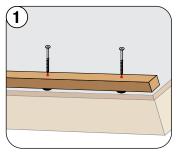
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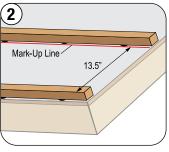
BATTEN INSTALL



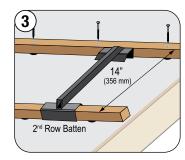
FIELD BATTENS



Position the first Eave Batten so the top corner of the batten is in line with the fascia. Fasten through the batten and plastic pad into the wood deck.

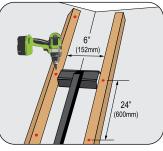


Measure 13.5" (343 mm) from the front eave /fascia batten to the batten above. Use a string line to position the second batten to allow adequate overhang at the fascia for gutter/water shed from the roof.



Working across and up the roof, position the Batten Spacer over the second row batten. Position the next batten firmly against the top face of the Batten Spacer and fasten. Pay careful attention to positioning the batten spacer the correct way.

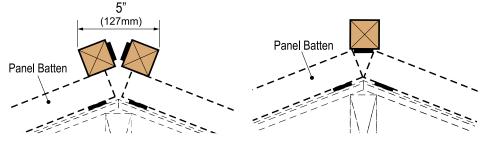
VALLEY BATTENS



Valley Battens are spaced 6" apart to accommodate the Valley metal. Use Batten Spacer's 6" (152 mm) wide end to space the valley battens correctly and fasten at 24" o.c. (600 mm).

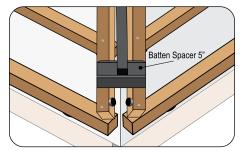
HIP BATTENS SIDE BY SIDE

HIP BATTENS VERTICAL STACK



Hip battens can be positioned side by side, or vertically stacked as shown, using 2x2 EBS battens or 2x2 battens.

HIP BATTENS INSTALL



Install hip battens 5" (125 mm) apart. Use the Batten Spacer's small flange for this spacing. Rotate EBS batten so the plastic pads are facing towards the hip center line. Fasten at each batten intersection.



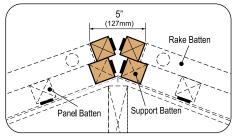
FIELD BATTENS INSTALL

VALLEY/HIP BATTENS INSTALL

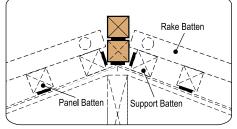


RIDGE BATTENS INSTALL

RIDGE BATTENS SIDE BY SIDE



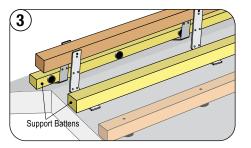
RIDGE BATTENS VERTICAL



Ridge battens can be positioned side by side, or vertically stacked as shown, using 2x2 EBS battens or 2x2 battens.

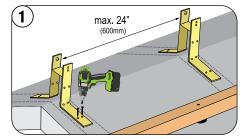
NOTE: Third batten may be needed, depending upon roof pitch and panel layout.

Place a 2x2 wood nailer board into Ridge Riser Brackets. Fasten wood nailer to Ridge Riser Brackets with a #8 min. 3/4" (19 mm) screw or roofing nail.



Place support battens (shown in yellow) across the ridge. Support battens allow the ridge cut bent panel to be seated in the same roof plane as the rest of the field.

RIDGE RISER BRACKETS

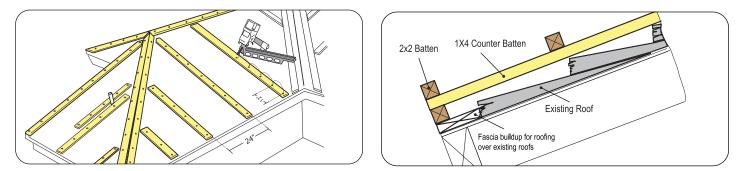


Ridge Riser Brackets no greater than 24" (600 mm) apart for non-High Velocity Hurricane Zone (HVHZ) areas.

> High Velocity Hurricane Zone (HVHZ) areas (Florida) require Ridge Riser Brackets to be spaced no greater than 18" (457 mm) apart and fastened to the roof deck and 2x2 wood nailer with screws only.

COUNTER BATTEN

When reroofing over irregular roof surfaces (wood shake), 1x4 Counter battens are used.



Position 1x4 Counter Batten over rafter, maximum 24" o.c. Fasteners must penetrate 1" (25 mm) into or through the roof framing members and be placed 12" (305 mm) o.c. Consult local codes for all re-roofing requirements.





Batten Installation Method



FASTENING PATTERNS PER DESIGN PRESSURE*

Check with municipality prior to establishing method. Will need to determine: • Local Building Codes • Exposure Rating • Wind Uplift Requirements.

PATTERN 1

PATTERN 1: Four (4) fasteners across nose down-turn.

B PATTERN 2: Eight (8) fasteners across nose down-turn.

PATTERN 2

PATTERN 1**	SLOPE 3:12 OR GREATER
ROOF DECK:	The panels must be installed directly on solid or closely fitted minimum 15/32-inch (112 mm) thickness plywood, on solid or closely fitted wood structural panel sheathing, equivalent thickness spaced or closely fitted solid wood planking, or on spaced structural sheathing boards complying with the applicable building code. Where spaced boards are used, additional structural sheathing boards must be attached to the roof framing as required to accommodate all panel and batten fastening locations.
UNDERLAYMENT:	Minimum one layer ASTM D226 Type-II, ASTM D8257, or ASTM D1970, or as needed to meet local building code requirements, installed per manufacturer's instructions.
BATTENS:	Nominal No. 2 2x2 SYP wood battens spaced 14 in o.c. and oriented perpendicular to the wood joists. Battens secured with one (1) #8-11 x 3 in. bugle head wood screw at each rafter/truss intersection.
ATTACHMENT:	26 ga. Metal Panel installed with four (4) #10-16 x 2 in. HWH corrosion resistant panel screws through the vertical leg at the headlap beginning at the center of the side lap.
MAXIMUM DESIGN PRESSURES:	-82.5 psf Pressure calculated using 2:1 margin of safety

PATTERN 2***	SLOPE 3:12 OR GREATER
ROOF DECK:	The panels must be installed directly on solid or closely fitted minimum 15/32-inch (112 mm) thickness plywood, on solid or closely fitted wood structural panel sheathing, equivalent thickness spaced or closely fitted solid wood planking, or on spaced structural sheathing boards complying with the applicable building code. Where spaced boards are used, additional structural sheathing boards must be attached to the roof framing as required to accommodate all panel and batten fastening locations.
UNDERLAYMENT:	Minimum one layer ASTM D226 Type-II, ASTM D8257, or ASTM D1970, or as needed to meet local building code requirements, installed per manufacturer's instructions.
BATTENS:	Nominal No. 2 2x2 SYP wood battens spaced 14 in o.c. and oriented perpendicular to the wood joists. Battens secured with one (1) #8-11 x 3 in. bugle head wood screw at each rafter/truss intersection.
ATTACHMENT:	26 ga. Metal Panel installed as shown with eight (8) #10-16 x 2 in. HWH corrosion resistant panel screws through the vertical leg at the headlap beginning at the center of the side lap.
MAXIMUM DESIGN PRESSURES:	-150 PSF Pressure calculated using 2:1 margin of safety

*See QAI CER or Texas Department of Insurances for design requirements for areas outside of Florida.

**See current Creek Lab Report for FBC design requirements to Florida Non-HVHZ and HVHZ (High Velocity Hurricane Zone) regions.

***See <u>Miami-Dade NOA</u> for HVHZ requirements.

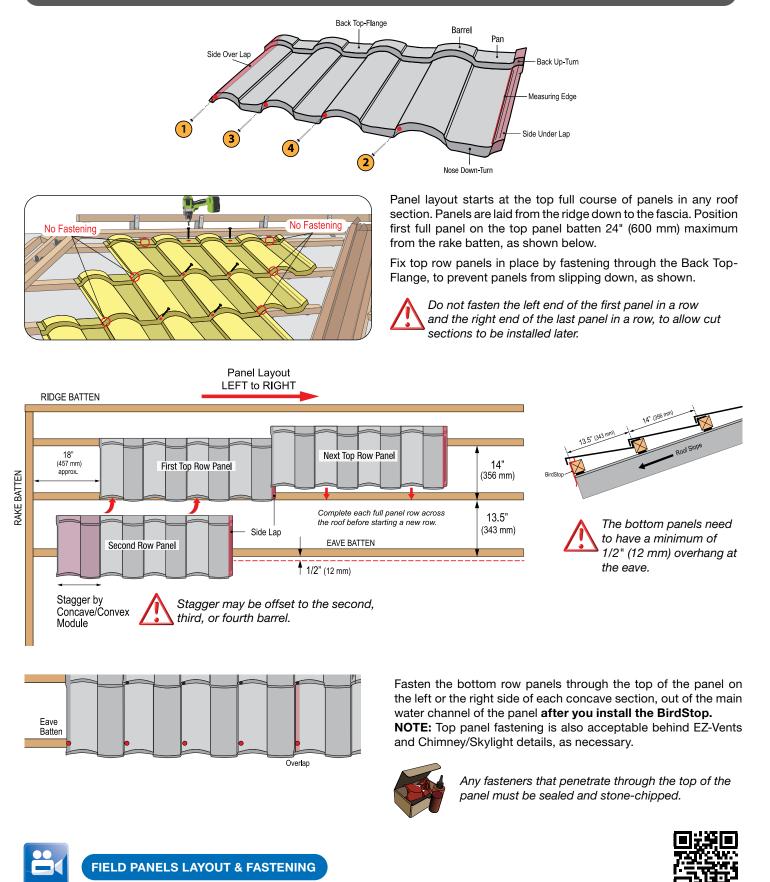


See Unified Steel GENERAL Code Approvals

Batten Installation Method



FIELD PANELS LAYOUT & FASTENING METHODS



Rev. 04/25

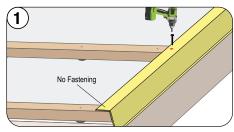
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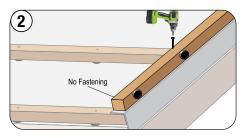
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RAKE PREP & INSTALL



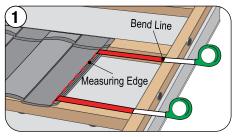
Install Fascia 3.5" metal up the rake. Fasten to each field batten. Do NOT fasten the Fascia 3.5" at the eave and rake corner until BirdStop is installed.



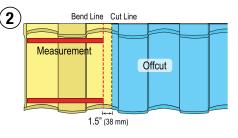
Place 2x2 EBS batten on top of Fascia 3.5" and keep 2x2 pads flush with the rake edge. Fasten into each field panel batten, except the eave batten.

DO NOT FASTEN the Fascia 3.5" metal and Rake Batten at the rake/eave corner, until you have installed the BirdStop flashing correctly and just prior to panel laying/fastening.

RAKE PANELS INSTALL



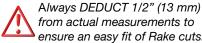
Measure and record the top and bottom of each panel cut.



Apply measurements to the full panel and mark the Bend Line. Add 1.5" (38 mm) and mark the Cut Line.

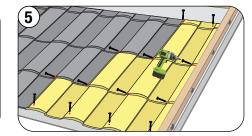


After cutting and bending, stack each piece in the correct order so they are easily accessible for easy installation on the roof.



from actual measurements to ensure an easy fit of Rake cuts.

Install rake cut panels from the ridge



Fasten first rake cut through the back topflange. Fasten the following rake cuts in the same manner as full panels through the nose out of the main water channel and into the batten. Fasten rake cuts at the eave through the top into the eave batten.



Fasten rake batten at the eave/ rake corner AFTER you have aligned the BirdStop flashing with the panel profile.



Any fasteners that penetrate through the top of the panel must be sealed and stone-chipped.





down to the eave.

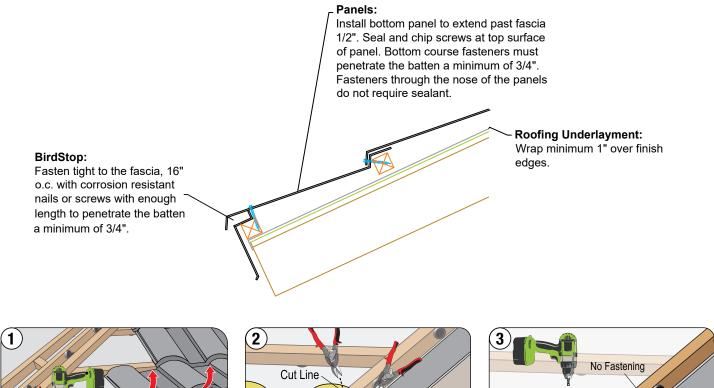
RAKE PREP & INSTALL

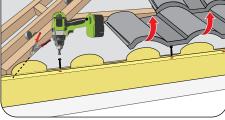
RAKE PANELS INSTALL

Batten Installation Method



EAVE PREP & INSTALL

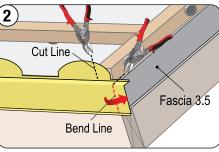




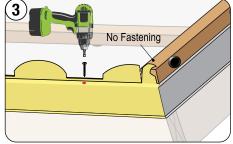
Install the BirdStop at the eave aligned with the profile of the BARREL-VAULT Tile panel. Fasten through the top flange, as shown.



BirdStop fastener locations shall be evenly spaced across the BirdStop at each or every second low-scalloped section so the panel overhangs hide the fasteners.



At the eave and rake intersection, the BirdStop is cut and folded **UNDER** the Fascia 3.5" metal.



Finish BirdStop install, as shown.



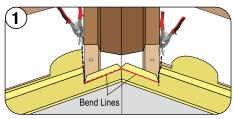




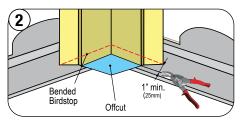
Batten Installation Method



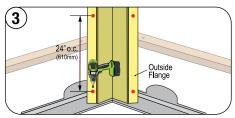
VALLEY PREP & INSTALL



Notch the BirdStop, as shown, to allow the valley pan to exit. Extend Valley metal with a minimum 1" (25 mm) past fascia.

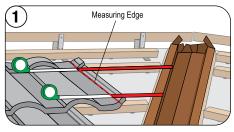


Slide the Valley Open 6" into position. Extend Valley a minimum of 1" (25 mm) past the bend section of the BirdStop.

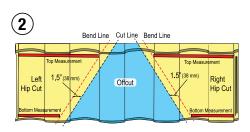


Fasten Valley Open "6" with regular panel fasteners on both outside flanges at 24" o.c. (610 mm).

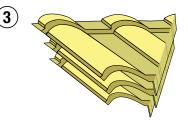
VALLEY PANELS INSTALL



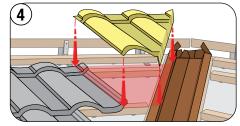
Measure and record the top and bottom of each panel cut. Keep the tape measure in the same "plane" as the panels and parallel to the panel nose or back up-turn.



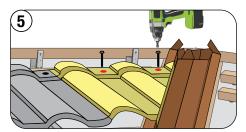
Apply measurements to the full panel and mark the Bend Line. Add 1.5" (38 mm) or use 2x2 batten and mark the Cut Line on the other side.



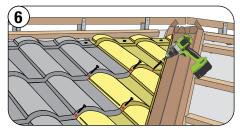
Cut and bend panels. Stack each valley cut section in correct order, so they are easily accessible for installing in the correct spot on the roof.



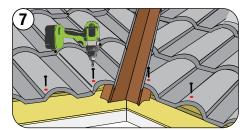
Install the valley cut sections in the same manner as full panels. Start at the top and work down to the eave.



Fasten first valley cut through the back top-flange.



Fasten the following valley cuts in the same manner as full panels through the nose **out of the main water channel** and into the batten.



Fasten the course across the eave through the top of the panel out of the main water channel, behind the BirdStop upturn.

VALLEY/BIRDSTOP INSTALL



Any fasteners that penetrate through the top of the panel must be sealed and stone-chipped.



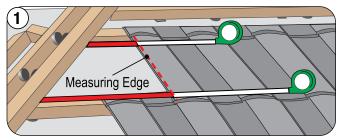


VALLEY PANELS INSTALL

Batten Installation Method



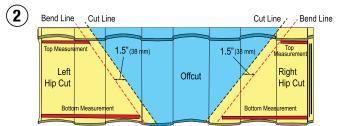
HIP PANELS INSTALL



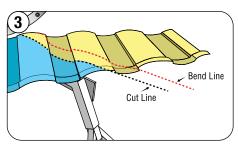
Measure and record the top and bottom of each hip cut (do this for the entire hip length on both the right & left side of the hip centerline). When measuring the hip panel cut, make sure to keep the tape measure in the same "plane" as the panels and parallel to the panel nose or back up-turn.



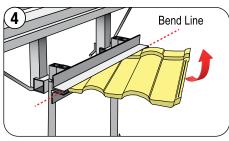
Always **DEDUCT 1/2"** (13 mm) from actual measurements to ensure an easy fit of Hip cuts.



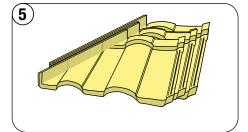
Apply measurements to the full panel and mark as Bend Line. Add 1.5" (38 mm) or use 2x2 batten and mark the Cut Line on the other side.



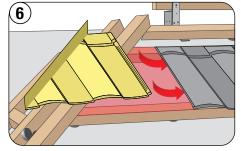
Using the Unified Steel[®] Cutter, start the cut from the nose edge of the panel to the back up-turn.



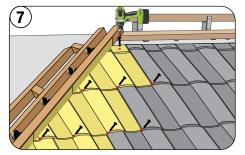
Using the Unified Steel[®] Bender, insert the hip cut into the bender jaws, clamping the hip cut section and bend the hip section up to create an approximate 1.5" to 2" (38 to 50 mm) bend up on the panel section.



Stack each hip panel cut section in correct order, so they are easily accessible for installing in the correct spot on the roof.



Install hip cuts starting from the top under the full panel.



Fasten first hip cut through the back topflange. Fasten the following hip cuts in the same manner as full panels through the nose **out of the main water channel** and into the batten.

Final Hip Panel Cut will be installed after BirdStop installation is complete.



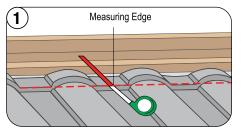




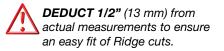
Batten Installation Method

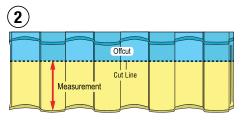


RIDGE PANELS INSTALL

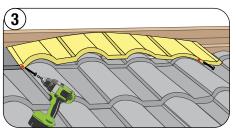


Measure the top row from the back-flange upstand to the ridge batten.

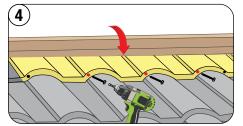




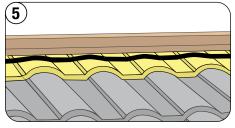
Apply measurements to each full panel and mark the Cut Line.



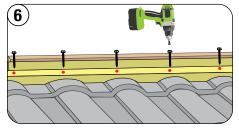
Fasten left end of the panel first, then right end, as shown.



Push the ridge panel cut down to align with the panel below. Finish fastening of the ridge panel.



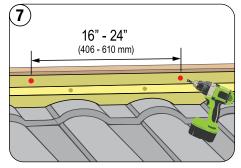
Place EmSeal Foam Tape (shown) or Foam Closure Strip at the top of the ridge cut.



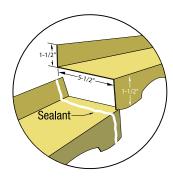
Install Top Row metal and fasten trough the top flange, as shown.



Any fasteners that penetrate through the top must be sealed and stone-chipped.



Fasten Top Row to the ridge batten every 16" - 24" (406 - 610 mm).



Overlap Top Row 2" (50 mm). Apply a bead of Sealant between two overlapping Top Row pieces.

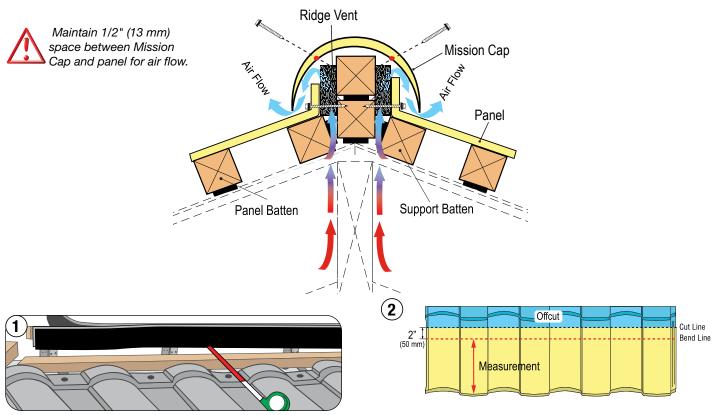




Batten Installation Method



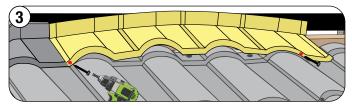
RIDGE VENT INSTALL



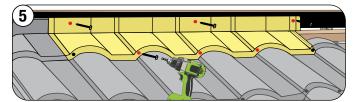
Measure the top row from the Back-Flange upstand to the Ridge Vent material.



DEDUCT 1/2" (13 mm) from actual measurements to ensure an easy fit of Ridge cuts.



Fasten left end of the panel first, then right end.



Continue fastening ridge panel across the nose. Next, fasten panel through bend-up into continuous Ridge Vent and ridge batten.

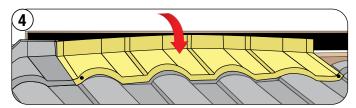




Apply measurements to each full panel. Ridge Cut Line is 2" (50 mm) above and parallel to Bend Line to allow for bend-up on ridge battens.



Always bend the ridge panels before cutting, as they deform slightly in the bender.



Push panel down to fit coursing properly.



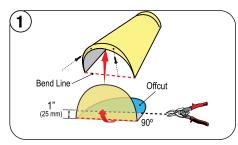
DO NOT compress the Ridge Vent when fastening panels into the ridge batten. Make sure the air-flow path from the attic space is not restricted. Refer to vent manufacturer's specifications for the correct slotwidth to be cut on either side of the ridge.



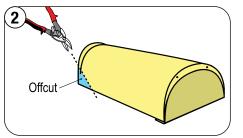
Batten Installation Method



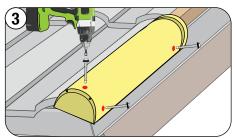
MISSION CAP INSTALL ON RAKE



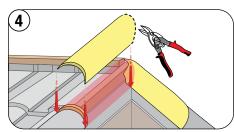
Insert the End Disk into Mission Cap and fasten with stitch screws. Bend End Disk at 90 degrees. Mark and cut to fit around the nose of the panel at the rake edge.



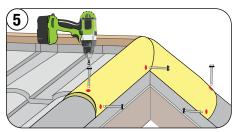
Notch inside corner of the first Starter Cap, as shown, to allow it to fit on the bottom panel course.



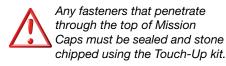
Fit the rake Starter Cap at the eave and fasten into the rake batten and into the side of the rake rafter, as shown.



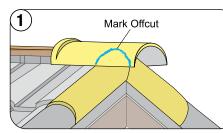
Fit each cap up the rake until it intersects with the ridge. Mark, cut and fit the final rake cap at the ridge.



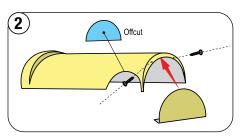
Fasten at the top and sides. Use the Touch-Up kit to finish this detail.



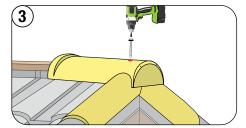
MISSION CAP INSTALL AT RAKE / RIDGE INTERSECTION



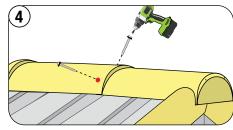
Position the Ridge/Rake Starter Cap as shown and scribe the profile of the rake caps on either side.



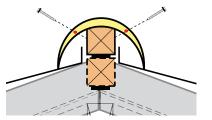
Cut out the rake cap profiles on each side and fit an end disc into the Ridge/Rake Starter Cap.



Fasten the Ridge/Rake Starter Cap through the top into the ridge batten.



Install ridge Mission Caps and fasten on both sides into the ridge batten, as shown.



MISSION CAP FASTENING



Any fasteners that penetrate through the top of the panel must be sealed and stone-chipped.

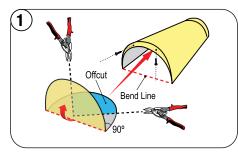




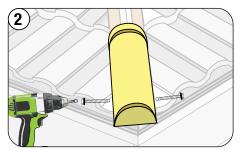




MISSION CAP INSTALL ON HIP

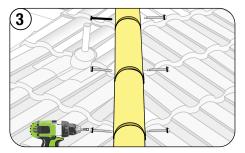


Insert the End Disk into Mission Cap and fasten with stitch screws. Bend End Disk at 90 degrees. Mark and cut at 45 degrees to fit around hip corner.



Fasten the Starter Cap through the sides.

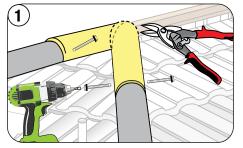
Starter Cap End Disks should always be bent at a 90 degree angle to form 3-D effect.



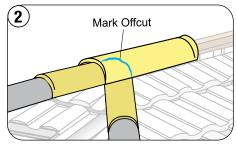
Fit each Mission Cap up the hip, making sure to keep the caps straight. Fasten through the sides into the hip batten, as shown.

MISSION CAP INSTALL AT HIP / RIDGE INTERSECTION

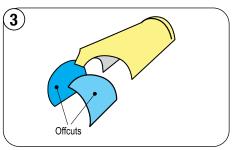
When two hips intersect, its necessary to mark and cut them so they intersect tightly and allow the ridge caps to cover over the two hip caps, providing a finished detail at this Mission Cap intersection.



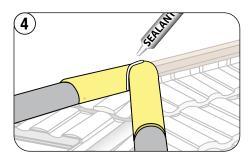
Position the two hip caps at the ridge intersection. Mark and cut them to fit by overlapping each other. Fasten, as shown.



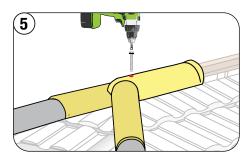
Position the ridge cap over the intersecting hip caps and scribe the hip cap profiles on both sides.



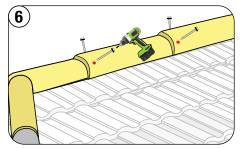
Cut out the ridge cap scribed lines to fit over the two intersecting hip caps.



Apply a bead of sealant along the intersection.



Fit the ridge cap and fasten into the ridge batten. Use the Touch-Up kit to seal fasteners.



Continue Installing Mission Caps on the ridge. Fasten with 2 fasteners, one on each side, into the ridge batten.

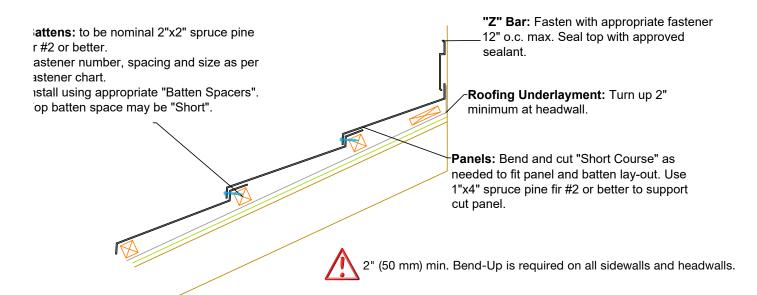


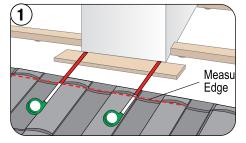


Batten Installation Method

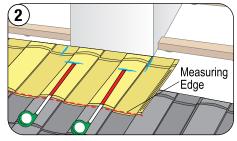


CHIMNEY / SKYLIGHT / HEADWALL / SIDEWALL DETAIL

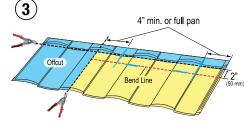




Install a support batten across the front and back of the Headwall/Chimney. Measure the front panel section as if it was a ridge cut panel. Deduct 1/2" (13 mm) from actual measurement to ensure an easy fit.



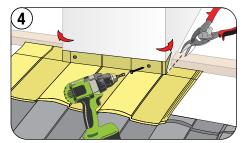
Align the front panel with the course below and the correct layout pattern for the profile, mark the sides of the chimney and mark the measurements from Step 1.



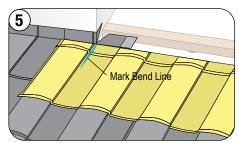
Apply the measurements to a full panel and bend the entire length then cut off the excess.



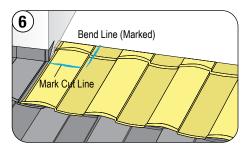
Make sure panel is cut a minimum of 4" (100 mm) past the width of the Headwall/Chimney, or past the pan on BARREL-VAULT Tile.



Fit the front bottom flashing section as shown and cut at a 45 degree angle from each side, bend the corners around the Headwall/Chimney.



Align side panel with the course below and the correct layout pattern for the profile and mark the Bend Line aligned with the Chimney/Skylight side edge.

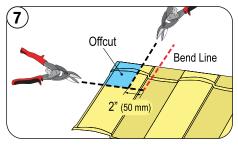


Place marked panel to the side of the chimney, align with the front panel and mark Cut Line, aligned with the Chimney/ Skylight front edge.

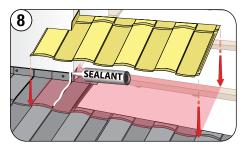
Continue on Next Page



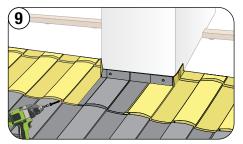
CHIMNEY / SKYLIGHT / HEADWALL / SIDEWALL DETAIL (cont.)



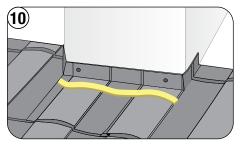
Add 2" to the left of Bend Line and mark as Cut Line. Cut and bend panel according to marked lines.



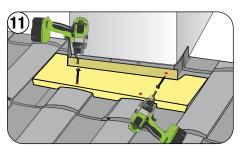
Apply Sealant and fit the side panel aligning it with the field panels already installed.



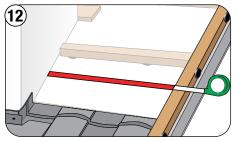
Fasten panels the same way as field panels.



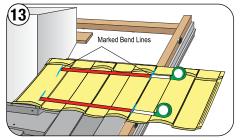
Place EmSeal tape or Foam Closure Strip across top of front panel section as a weather block.



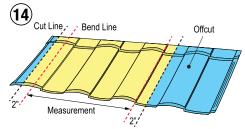
Install Top Row metal. Fasten, as shown.



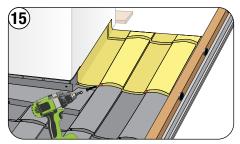
Measure the distance from the side of the Chimney to the rake batten.



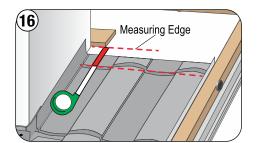
Align a full panel or panel section to the panel profile and mark the measurements.



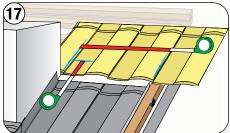
Apply Bend Line measurements to the panel. Add 2" to mark Cut Line.



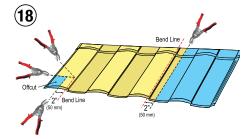
Install the side sections on both sides of the chimney and fasten as regular panels.



Measure from the Back-up Turn to the back of the chimney.



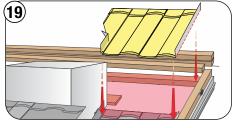
Align a full panel or panel section to the panel profile. Apply the previous measurement and mark as Cut Line. Measure the distance from the Chimney/ Skylight to the Rake batten and make as Bend Line.



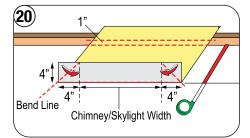
Cut and bend the panel.



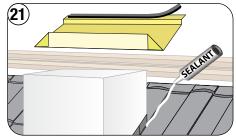
CHIMNEY / SKYLIGHT / HEADWALL / SIDEWALL DETAIL (cont.)



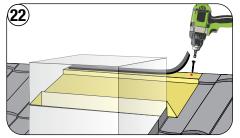
Install side panels on both sides, insuring they are sitting firmly on the back support batten.



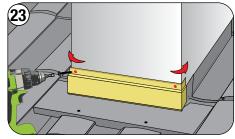
Using a section of Flat Sheet, mark and bend it up 4" (100 mm) minimum, forming a saddle flashing for the back of the item being flashed. Make sure it is 4" (100 mm) wider on each side of Chimney/Skylight.



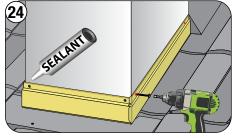
Apply Sealant down both sides of the panel in line with the chimney width. Apply an EmSeal tape to the back-flange of the Saddle.



Fasten each end of the Saddle through the back-flange under EmSeal tape.



Measure, cut and bend Z-Bar metal, starting across the front.



Complete Z-Bar installation up both sides, scribed to the Chimney saddle. Apply Sealant along the top edge of the Z-Bar.





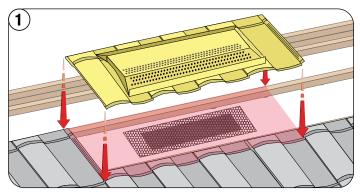
VIDEO ONI INE

Batten Installation Method



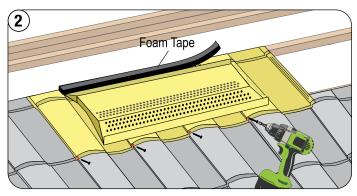
EZ VENT INSTALL (Off Ridge Ventilation)

Unified Steel[®] EZ-Vents are used in place of regular panels on the first full course down from the ridge where exhaust ventilation is required. Care should be taken to adequately ventilate the building. Check with the local codes for correct Net Free Vent Area required for attic ventilation.

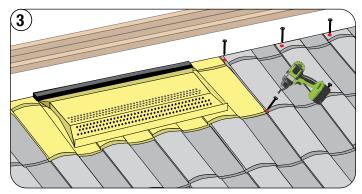


Cut a hole in the decking, approximately $5" \times 30"$ (127 x 762 mm). Cover the hole with metal mesh (0.25" (6.5 mm) square) to prevent rodents from entering the attic.

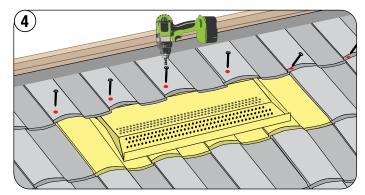
Install the EZ-Vent unit interlocking and overlapping as field panels.



Install a section of EmSeal tape across the back edge where the ridge panel will overlap across the EZ-Vent. This provides additional weather protection across the back of the EZ-Vent. Fasten, as field panels.



Continue installation of the panels in the row. Fasten as regular field panels.



Fasten the ridge panel course above the EZ-Vent through the top of the panel.





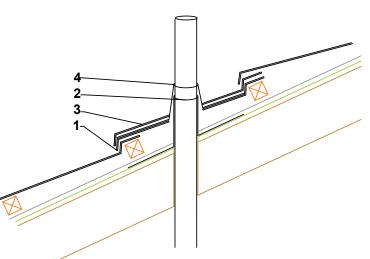


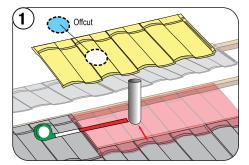
PIPE VENT INSTALL - SANDWICH METHOD

Battens: to be nominal 2"x2" spruce pine fir #2 or better. Fastener number, spacing and size as per fastener chart. Install using appropriate Unified Steel "Batten Spacers".

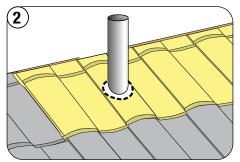
Double Pan/Sandwich Method:

- 1. Bottom pan, loose cut.
- 2. (If dry-in state is required.) Galvanized base flashing sealed with roofing underlayment.
- 3. Top pan, tight cut, seal with approved sealant and granule chip.
- 4. Granule coated pipe flashing, seal top with approved sealant.
- 5. Fasten panels as normal (fasteners omitted for clarity).

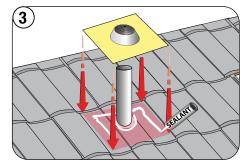




Measure, mark and cut the lower panel to fit around the vent pipe.

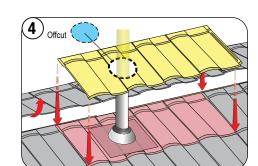


Install lower panel to fit around the vent pipe.

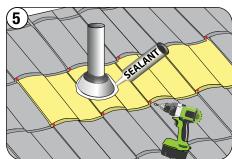


Apply bead of sealant to the panel. Position Pipe-Jack flashing over the pipe Press the Pipe-Jack flashing firmly over the contours of the panel.

Trim Pipe Jack base, as needed,

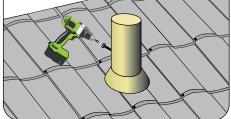


Measure, mark and cut the top cover panel around the cone base to fit around the flashing cone.



Install top panel and fasten as field panel. Apply sealant around the Pipe-Jack.





Install and fasten Pipe Sleeve from the back into the PVC pipe to finish the detail.

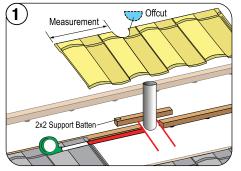




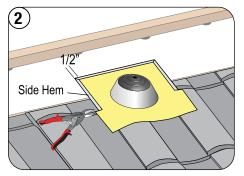




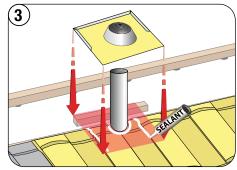
PIPE VENT INSTALL - SPLIT COURSE METHOD



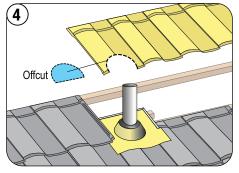
Install 2x2 support batten at the back of the pipe, minimum 12" (300 mm) long. Measure and cut lower panel to fit around the vent pipe. Install panel.



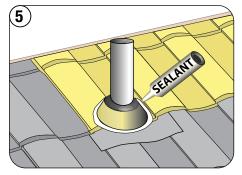
Place Pipe Jack on the panel to the side of the pipe and make 0.5" (13 mm) cuts in line with the back up-turn of the panel. Hem the edges, as shown.



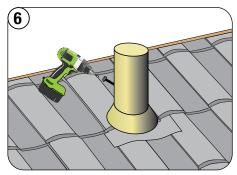
Apply sealant to the area where the Pipe-Jack will be installed.



Install full panel to the side of the pipe. Mark the top panel to where the flashing cone base will align, cut out this piece to allow the panel to fit around the flashing cone.



Apply sealant around the cone.



Install and fasten Pipe Sleeve from the back into the PVC pipe to finish the detail.





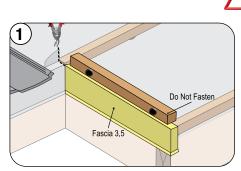
VIDEO ONI INE

Batten Installation Method



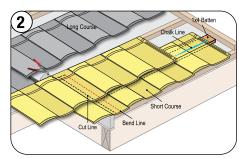
SHORT COURSE DETAIL

Always start panel laying from the longest eave length and work towards the short course area where the eave line steps down. Work down to keep panels correctly interlocked and aligned over the short course area.

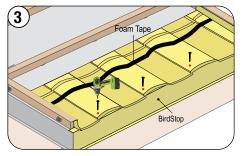


Install Fascia 3.5" and 2x2 Batten at the Short Course rake. Do not fasten at the rake/eave corner.

For best results, have Short Courses at the eave line.



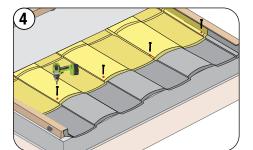
Place Long Course panel. Do not fasten. Properly align panels underneath to follow correct panel layout. Extend Short Course panel 1/2" (13 mm) past the eave. Mark the Bend Lines at the rake batten edge, and Cut Line, as shown. Mark the horizontal line on the Short Course panel aligned with the nose down-turn of the panel above. Install 1x4 Support Batten where two panel courses overlap.



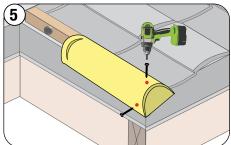
Add 1.5" (38 mm) to the marked Bend Lines and mark as Cut Lines. Cut and bend panels. Install the Short Course panel. Install BirdStop at the eave. Finish the row. Fasten panel through the top at the eave. Apply EmSeal foam tape just above the marked chalk line.

Panel to be positioned so the pan

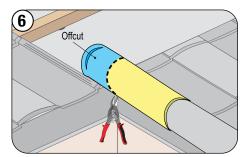
section of the panel is 1/2" (13



Install panel above the Short Course eave panel. Fasten through the top into EmSeal foam tape.

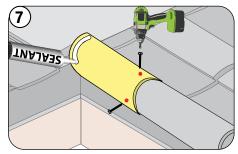


Form and install Mission Cap Starter (End Cap) and fasten through the top into the rake batten and on the side, as shown.

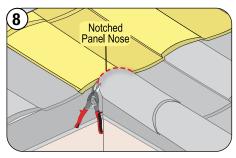


mm) past the eave.

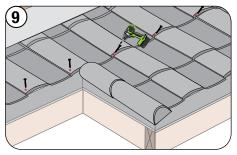
Place next Mission Cap on top of the Starter Cap at the corner intersection. Mark and cut, as shown.



Fasten Mission Cap cut into the rake batten and on the side. Apply a bead of Sealant on top, as shown.



Install Long Course panel and notch the nose down-turn to fit Mission Cap.



Finish installation of the Long Course and fasten as regular panels. Fasten through the top at the eave.





SHORT COURSE DETAIL

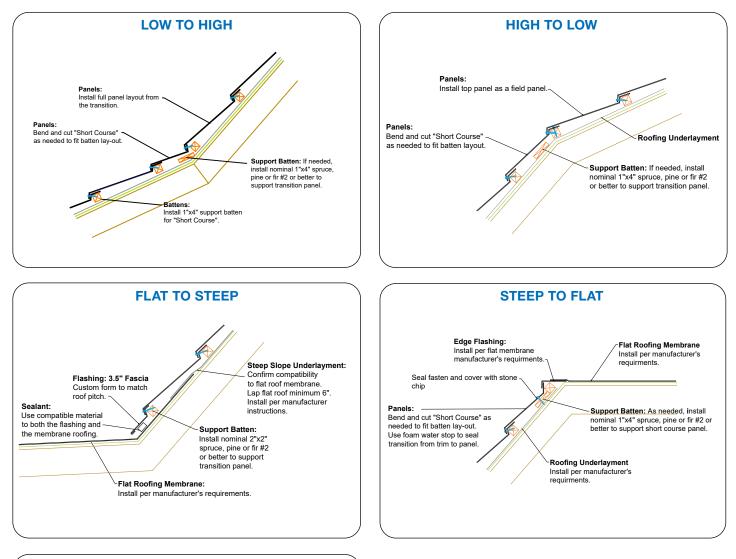


Any fasteners that penetrate through the top of the panel must be sealed and stone-chipped.

Batten Installation Method



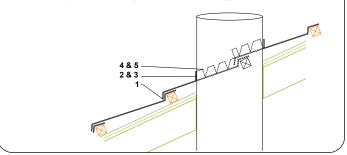
SPECIAL TRANSITION DETAILS



LARGE ROUND ROOF PENETRATION

Large Round Roof Penetrations: (Similar to mid-panel penetration)

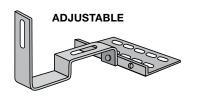
- Cut panels with minimum,1" added for turn-up.
- 2. 3. . Bend extra material up.
- Press tabs tightly to the penetration. Apply caulking at all cut edges to seal to penetration.
- 4. 5. Apply granules into caulking.
- Fasten panels as normal. (fasteners omitted for clarity) 6.







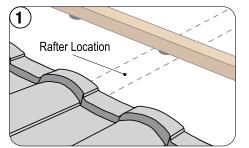
SOLAR MOUNT INSTALL



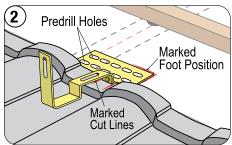
Adjustable Solar Roof Mount used for 2x2 EBS Batten Install or 2x2 Batten Install. It has 3 leverage points of adjustment of the wide base for fastening to the rafter.



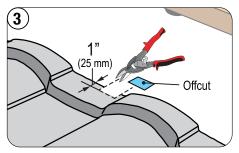
Solar Roof Mount is placed only over the pan (lower) section of the panel.



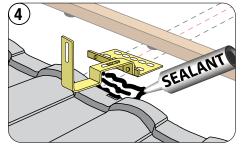
Lift up upper Unified Steel roof panel. Find and mark the location of the rafter beneath the roof deck.



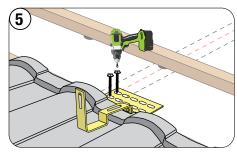
Place the mount over the pan section of the back top-flange. Adjust the foot of the mount so the holes of the foot are aligned with the center of the rafter. Predrill the holes and mark the width of the bridge touching the panel and projected foot location.



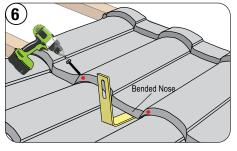
Notch the back top-flange of the panel 1" (25 mm) deep following the marked cut lines for the mount to fit over the panel.



Apply a bead of sealant beneath Solar Roof Mount foot and in each predrilled hole before placing it into position.



Install Solar Roof Mount with foot embedded in sealant and fasten with lag bolt screws, per local code.



Install the panel above the Solar Roof Mount. Bend the panel nose where it intersects with the Solar Roof Mount to ensure a tight fit. Fasten the panel through the nose, as regular field panels.



Depending on rafter location it may necessary to place a pad of peel-n-stick material or Wakaflex[®] strip beneath each Solar Roof Mount where it canter levers out onto the panel beneath to prevent abrasion.



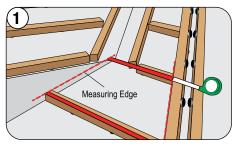


Rev. 04/25

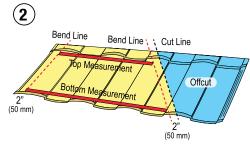
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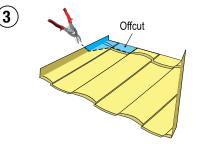
DORMER VALLEY EXIT



Measure the top and bottom of the panel section from the side wall to the hip batten.



Apply top and bottom measurement to a full panel. Add 2" (50 mm) to allow bend-up.



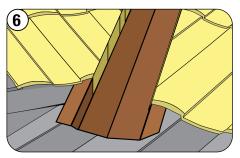
The top left corner needs to be cut and flattened to fit under the valley exit area.



Install the valley exit panel to fit under the dormer eave overhang and valley exit. Apply sealant to the valley exit area.



Install the Valley Open 6" metal seating it down into the sealant.



The rest of the panels above are measured, marked, cut and bent and fitted as regular hip or valley panels cut sections.

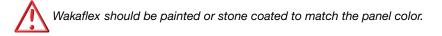
OPTIONAL

VALLEY EXIT WITH WAKAFLEX® FLASHING

Where a typical standard metal valley flashing transitions onto an adjoining roof plane, a Wakaflex flexible extension must be added to make certain that moisture flows from the valley and onto the courses of roof tiles below. The following necessary steps are provided to prevent water migration under the roof panels.



- 1. Cut Wakaflex of equal width of the valley metal plus additional amount to allow. Wakaflex to cover 1" minimum past the highest portion of a panel on both sides.
- 2. With top surface facing up fold forward completely 6" one end of the Wakaflex (butyl strip side is now facing upwards) place under the lower end of the valley metal.
- 3. Remove the 5-1/2" strip protective release film to expose butyl, press butyl strip firmly onto the bottom side of valley metal. This will prevent any windblown moisture under the valley metal.
- 4. Form the other portion of Wakaflex on top of the panel, remove the protective release film and form Wakaflex to top side of profile panel ensuring a complete bond.





DORMER VALLEY EXIT DETAIL



Batten Installation Method



FINISHING TOUCHES



After completing the roof installation, check the overall job for areas where the coating is scuffed or marked during install. Apply Unified Steel[®] adhesive and stone chip to provide a complete stone coat finish.







NOTES:



Metal Roofing, Nationwide

800-728-4010 bestbuymetals.com